



**EN** Washer - Dryer  
**HK** 洗衣乾衣機

User Manual  
使用手冊

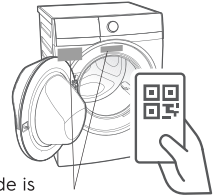
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Product Registration QR code is located on the front of your appliance or inside the door rim.



2. **Tap the notification or link to open the registration form.**
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## IMPORTANT INFORMATION THAT MAY IMPACT YOUR MANUFACTURER’S WARRANTY

Adherence to the directions for use in this manual is extremely important for health and safety. Failure to strictly adhere to the requirements in this manual may result in personal injury, property damage and affect your ability to make a claim under the Electrolux manufacturer’s warranty provided with your product. Products must be used, installed and operated in accordance with this manual. You may not be able to claim on the Electrolux manufacturer’s warranty in the event that your product fault is due to failure to adhere to this manual.

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## CUSTOMER CARE AND SERVICE


We recommend the use of original spare parts. When contacting Service, ensure that you have the following data available. The information can be found on the rating plate. Model, PNC and Serial Number.

-  Warning / Caution-Safety information.
-  General information and tips.
-  Environmental information.

Subject to change without notice.

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# 1. SAFETY INFORMATION

## 1.1 Conditions Of Use

This appliance is intended to be used in household and similar applications such as:

- staff kitchen areas in shops, offices and other working environment;
- farm houses;
- by clients in hotels, motels, and other residential type environments;
- bed and breakfast type environments;
- areas for communal use in blocks of flats or in laundrettes.

 **WARNING!** The appliance must not be supplied through an external switching device, such as timer, or connected to a circuit that is regularly switched on and off by utility.

In the interest of your safety and to ensure the correct use, before installing and first using the appliance, read this user manual carefully, including its hints and warnings.

To avoid unnecessary mistakes and accidents, it is important to ensure that all people using the appliance are thoroughly familiar with its operation and safety features.

Save these instructions and make sure that they remain with the appliance if it is moved or sold, so that everyone using it through its life will be properly informed on appliance use and safety.



## 1.2 Child Safety

- This Wahser-Dryer is not intended for use by young children or infirm persons without supervision.
  - Young children should be supervised to ensure that they do not play with the appliance.
  - The packaging components (e.g. plastic film, polystyrene) can be dangerous to children - danger of suffocation! Keep them out of children's reach.
  - Keep all detergents in a safe place out of children's reach.
  - Make sure that children or pets do not climb into the drum.
  - This machine is provided with child safety lock option (🔒) to prevent children playing with the control panel. (see page 16)
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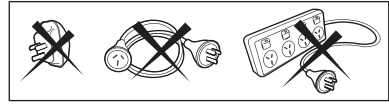
## 1.3 General Safety

- It is dangerous to alter the specifications or attempt to modify this product in any way.
- During high temperature wash program the door glass may get hot. Do not touch it!
- Make sure that small pets do not climb into the drum. To avoid this, please check inside the drum before using the appliance.
- Any objects such as coins, safety pins, nails, screws, stones or any other hard, sharp material can cause extensive damage and must not be placed into the machine.
- Wash small items such as socks, laces, washable belts etc in a washing bag or pillow case as it is possible for such items to slip down between the tub and the inner drum.
- Only use manufacturer's recommended quantities of fabric softener and detergent. Damage to the fabric or appliance can occur if you exceed the recommended amount.
- Do not use your Wahser-Dryer to wash articles with whalebones, material without hems or torn material.
- Always unplug the appliance and turn off the water supply after use, clean and maintenance.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

- Under no circumstances should you attempt to repair the machine yourself. Repairs carried out by inexperienced persons may cause injury or serious malfunctioning. Contact your local Service Centre. Always insist on genuine spare parts.



**For safety reasons do not use double adaptors, extension cords and multi-plug adapters.**



## 1.4 Installation

- This appliance is heavy. Care should be taken when moving it.
- When unpacking the appliance, check that it is not damaged. If in doubt, do not use it and contact the Service Centre.
- All packing and transit bolts must be removed before use. Serious damage can occur to the product and to property if this is not adhered to. See relevant section in the user manual.
- After having installed the appliance, check that it is not standing on the inlet and drain hose and the worktop is not pressing the electrical supply cable.
- If the appliance is installed on a carpeted floor, please adjust the feet in order to allow air to circulate freely.
- Always be sure, that there is no water leakage from hoses and their connections after the installation.
- Any plumbing work required to install this appliance should be carried out by a qualified plumber.
- Any electrical work required to install this appliance should be carried out by a qualified electrician.



**May cause electric shock! if the machine is not connected to an earthed/ground system. DO NOT touch the wet clothes and metal parts.**

## 1.5 Use

- Only wash fabrics which are designed to be machine washed. Follow the instructions on each garment label.
- Do not overload the appliance. See the relevant section in the user manual.
- Before washing, ensure that all pockets are empty and buttons and zips are fastened. Avoid washing frayed or torn articles and treat stains such as paint, ink, rust, and grass before washing.
- Garments which have been in contact with volatile petroleum products should not be machine washed. If volatile cleaning fluids are used, care should be taken to ensure that the fluid is removed from the garment before placing in the machine.
- Never pull the power supply cable to remove the plug from the socket; always take hold of the plug itself.
- Never use the Wahser-Dryer if the power supply cable, the control panel, the working surface or the base are damaged so that the inside of the Wahser-Dryer is accessible.
- As some duvets and eiderdowns should be washed/dried in large commercial machine because of their bulk, please check with the manufacturer of the item before washing/drying in a domestic machine.

- The users should always check that they have not left their gas lighters (disposable or otherwise) in their clothing.
- Never tumble dry items which have had contact with chemicals such as dry cleaning fluid. These are of volatile nature and could cause an explosion. Only tumble dry items which have been washed in water or require airing.
- Plastic detergent dispensers should not remain in the drum during the drying cycle, as the plastic used is not designed to withstand the heat. If you wish to wash-through-to dry you should use the conventional detergent dispenser drawer.



### CAUTION!

- Never stop a washer-dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.
- Do not dry cloths in washer-dryer with dry clean solvents. Also, do not use laundry enhancement products during the drying cycle.

### To minimize the risk of fire in a washer-dryer, the following should be observed:

- Items that have been spotted or soaked with vegetable or cooking oil constitute a fire hazard and should not be placed in a washer-dryer. Oil-affected items can ignite spontaneously, especially when exposed to heat sources such as in washer-dryer. The items become warm, causing an oxidation creates heat.  
If the heat cannot escape, the items can become hot enough to catch fire. Piling, stacking or storing oil-affected items can prevent heat from escaping and so create a fire hazard.
- If it is unavoidable that fabrics contain vegetable or cooking oil or have been contaminated by hair care products be placed in washer-dryer, it should first be washed in hot water with extra detergent - this will reduce, but not eliminate the hazard. The "cool down" cycle of washer-dryer is used to reduce the temperature of the items. It should not be removed from the washer-dryer or piled or stacked while hot.
- Items that have been previously cleaned in, washed in, soaked in or spotted with petrol/gasoline, dry-cleaning solvents or other flammable or explosive substances should not be placed in washer-dryer.
- Highly flammable substances commonly used in domestic environments include acetone, denatured alcohol, petrol/gasoline, kerosine, spot removers (some brands), turpentine, waxes and wax removers.
- Items containing foam rubber (also known as latex foam) or similarly textured rubber, like materials should not be dried in a washer-dryer on a heat setting.
- Foam rubber materials can produce fire by spontaneous combustion when heated.
- Fabric softeners or similar products should not be used in a washer-dryer to eliminate the effects of static electricity unless this practice is specifically recommended by the manufacturer of the fabric softener or product.
- Undergarments that contain metal reinforcements should not be placed in a washer-dryer. Damage to the washer-dryer can result if metal reinforcements come loose during drying. When available a drying rack could be used for such items.
- Plastic articles such as shower caps or babies' waterproof napkin covers should not be placed in washer-dryer.

## 2. PRODUCT DESCRIPTION

### 2.1 Parts

Worktop

Detergent/Softener  
Dispenser  
(see page 18)

Control Panel  
(see page 10)

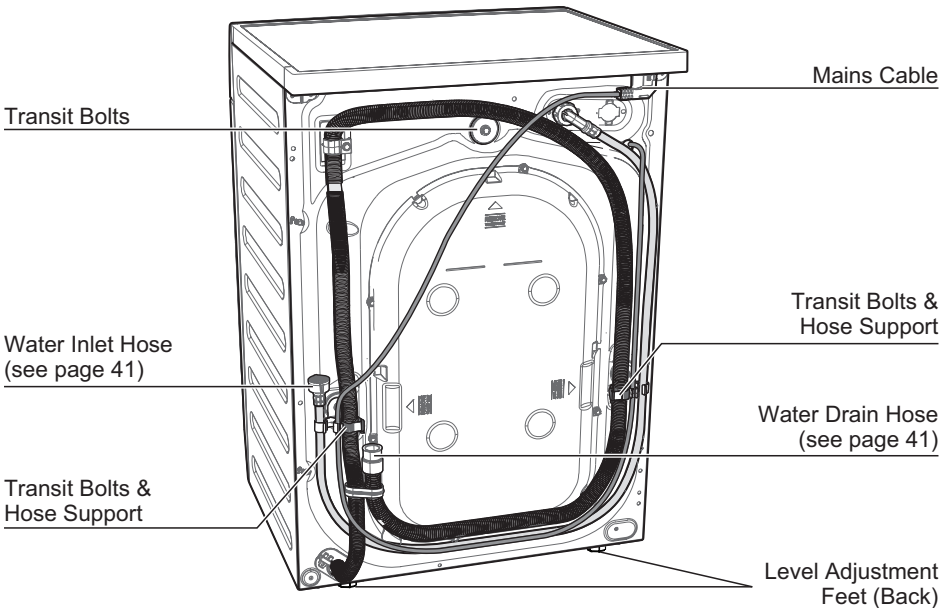
Cabinet

Door

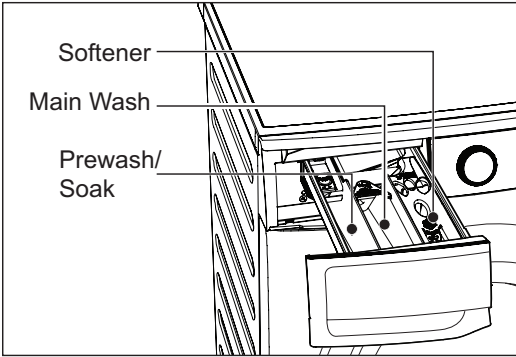
Front Panel

Drain Pump Filter  
(see page 29)

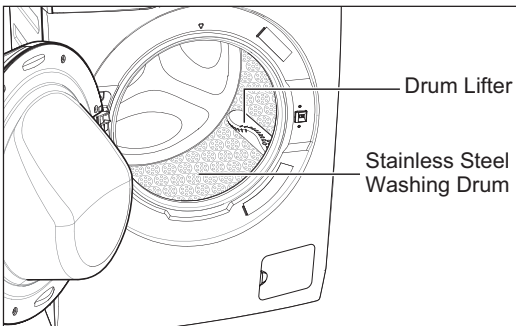
Level Adjustment  
Feet (Front)



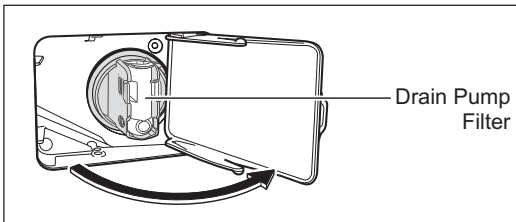
Detergent/Softener Dispenser  
(For more informations, see page 18, 28)



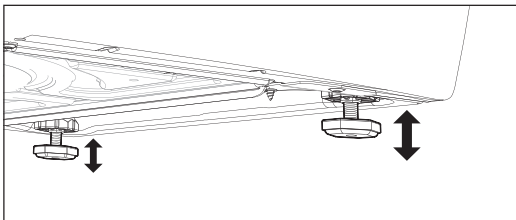
Door (when open)  
(for more informations, see page 18)



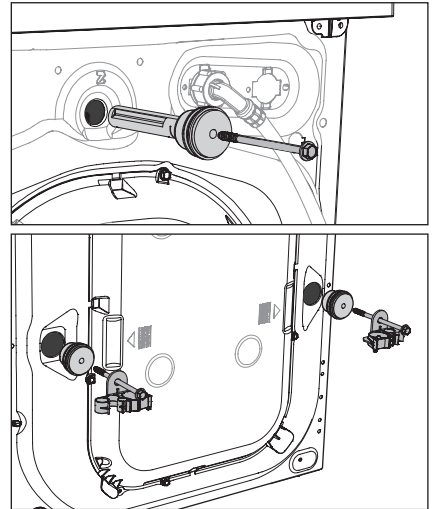
Drain Pump Filter (when open)



Level Adjustment Feet



Transit Bolt (when remove)



**!** Transit bolts must be removed before using the appliance.

## 2.2 Accessories

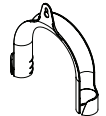
### Plastic Caps

To close the holes on the rear side of the cabinet after the removal of the transit bolts.



### Plastic Hose Guide

To connect the drain hose on the edge of a sink.

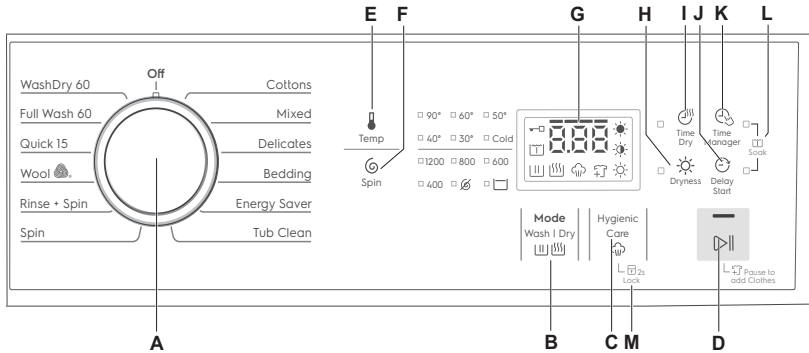


# 3. CONTROL PANEL

## 3.1 Control Panel Description

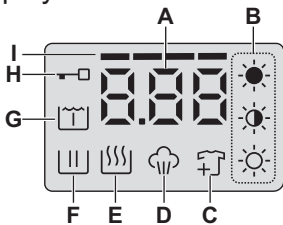
### 300 Series

#### Control Panel




- |   |  |
|---|--|
| <p><b>A</b> Program knob selector</p> <p><b>B</b> Mode Selection touchpad</p> <p><b>C</b> Hygienic Care touchpad</p> <p><b>D</b> Start/Pause touchpad<br/>(Pause to add Clothes option)</p> <p><b>E</b> Temp touchpad</p> <p><b>F</b> Spin touchpad</p> | <p><b>G</b> Display</p> <p><b>H</b> Dryness Level touchpad</p> <p><b>I</b> Time Dry touchpad</p> <p><b>J</b> Delay Start touchpad</p> <p><b>K</b> Time Manager touchpad</p> <p><b>L</b> Soak option</p> <p><b>M</b> Child safety lock option</p> |
|---|--|

### Display



- |   |
|---|
| <p><b>A)</b> Program Time</p> <p><b>B)</b> Dryness Level icon</p> <ul style="list-style-type: none"> <li>☀ Extra dry</li> <li>☀ Cupboard dry</li> <li>☀ Iron dry</li> </ul> <p><b>C)</b> Add Clothes icon</p> <p><b>D)</b> Hygienic Care Phase icon</p> <p><b>E)</b> Dry Phase icon</p> <p><b>F)</b> Wash Phase icon</p> <p><b>G)</b> Soak icon</p> <p><b>H)</b> Door Lock icon</p> <p><b>I)</b> Time Manager level</p> |
|---|









### 3.2 Program Chart

Program; Temperature range	Max. Spin Speed	Max. Load (Dry Clothes)		Type of load and soil level
		Wash	Dry	
<b>Cottons;</b> Cold to 90°C	1200 rpm	<b>Max.<sup>1)</sup></b>	<b>Max.<sup>1)</sup></b>	White and coloured cotton.
<b>Mixed;</b> Cold to 60°C	1200 rpm	4 kg	3 kg	Synthetic or mixed fabric items.
<b>Delicates;</b> Cold to 40°C	1200 rpm	4 kg	–	Delicate fabrics such as acrylics, viscose, polyester items.
<b>Bedding;</b> Cold to 60°C	800 rpm	3 kg	–	Special program for one synthetic blanket, duvet, bedspread and so on.
<b>Energy Saver;</b> 40°C and 60°C <sup>2)</sup>	1200 rpm	<b>Max.<sup>1)</sup></b>	<b>Max.<sup>1)</sup></b>	White and colourfast cotton. Set this program to have a good washing results and decrease the energy consumption. The time of the washing program is extended.
<b>Tub Clean</b> 60°C	–	–	–	For cleaning the tub.
<b>Spin</b>	1200 rpm	<b>Max.<sup>1)</sup></b>	<b>Max.<sup>1)</sup></b>	To spin the laundry and drain the water in the drum.
<b>Rinse + Spin</b>	1200 rpm	<b>Max.<sup>1)</sup></b>	<b>Max.<sup>1)</sup></b>	To rinse and spin the laundry.
<b>Wool</b>  ; Cold to 40°C	1200 rpm	1.5 kg	1 kg	Baby cotton clothes and delicate knitting items with normal soil.
<b>Quick 15;</b> Cold to 30°C	1200 rpm	1.5 kg	–	Lightly soiled synthetics or mixed fabrics.
<b>Full Wash 60;</b> 30°C to 60°C	1200 rpm	<b>Max.<sup>1)</sup></b>	4 kg	Daily wear coloured cotton clothes such as shirts, blouses, towels and undergarments. Ideal for normal level of soil.
<b>WashDry 60;</b> 30°C, 40°C	1200 rpm	1 kg	1 kg	Non-Stop washing and drying program for 3 - 5 shirts with lightly soil.

1) Maximum capacity depended on the model of the Washer Dryer (see defined on the control panel).

2) Energy Saver Program with 60degC option selected is recommended for a full load of normally soiled cotton and is the Energy and Water rating label program.

### 3.3 Program Options Compatibility

Program	Option							
	 No Spin	 Rinse Hold	 Dryness Level <sup>2)</sup>	 Time Dry <sup>2)</sup>	 Delay Start	 Time Manager	 Soak	 Hygienic Care <sup>1)</sup>
Cottons	■	■	■	■	■	■	■	■
Mixed	■	■	■ <sup>3)</sup>	■	■	■	■	■
Delicates	■	■			■	■	■	■
Bedding	■				■	■	■	■
Energy Saver	■	■	■	■	■		■	■
Tub Clean								
Spin	■		■	■	■			
Rinse + Spin	■	■	■	■	■			
Wool	■	■		■	■			
Quick 15	■	■			■			
Full Wash 60	■	■	■	■	■			
WashDry 60	■				■			

1) Hygienic Care option can be combined with temperature 40°C to 90°C only.

2) Do not select a spin speed LOWER than that proposed by the appliance to avoid a too long drying time so saving energy. In any case the reduction of the spin speed is only possible after selecting drying.


3) This program can select only "Cupboard Dry" option.


### 3.4 Options

#### Wash/Dry Mode Touchpad

This touchpad is used to select Program Mode of your machine. Program mode available are :

- Wash-Only Mode (default)
- Wash + Dry Mode
- Dry-Only Mode

 If a mode is not compatible with program selected, the symbol "----" will flash on display along with buzzer sound.

 Changing a running program mode **is possible only by switching off** the machine.

#### Temperature Touchpad

Press this touchpad repeatedly to increase or decrease the wash temperature if you want your laundry to be washed at a temperature different from the one proposed by the Wahser-Dryer.

#### Spin Selection Touchpad

Press this touchpad repeatedly to increase or decrease the spin speed or select Rinse Hold, if you want your laundry to be spun at a speed different from the one proposed by the Wahser-Dryer.




- **No Spin** (  )

No spin option eliminates all the spin phases and increase the number of rinses.

- **Rinse Hold** (  )

By selecting this option the water of the last rinse is not emptied out and the drum turns regularly to prevent the laundry creases.

The door is still locked to indicate that the water must be emptied out.

 The door stays locked with the water in the drum. To continue the cycle, you must press **▷||** (Start/Pause).

## Hygienic Care ( ) Touchpad

Select this option to add approximately 30 minutes of tumbling in vapour after the rinse cycle. The indicator of this option will be on.

- Vapour may not necessarily be visible inside the drum during a vapour cycle. Vapour is created below the drum and allowed to naturally rise into the clothes.
- Vapour may not be present during the entire vapour cycle.
- Vapour function is more effective with half load.
- At the end of the Vapour cycle, the clothes will be warmer, softer and detached from the drum.

 **NOTE**

If Vapour option is selected, rinse temperatures will be elevated.

During a vapour cycle, you may notice vapour exiting from the drain hose of the Wahser-Dryer, this is normal and there is no cause for alarm.

## Time Manager

This option allows you to adjust the wash time. Press this touchpad repeatedly to decrease or increase the wash time according to the soil level of your wash. Use the table below as a guide.

Soil Level				
Light	>>	Medium	>>	Heavy
---	---	---	---	---

## Delay Start Touchpad

This option makes it possible to delay the start of the program by 30 min, 60 min or 90 min and then by every hour from 2 to 20 hours.

The delay you have selected is indicated on the display. The end time will increase in order to show you the selected delay.

You must select this option after you have set the program and before you press the Start/Pause button.

If you wish to add laundry in the machine during the delay time, press Start/Pause touchpad to put the machine in pause mode. Add laundry, close the door and press Start/Pause touchpad again.


You can cancel the delay time at any moment, by pressing "Delay Start" touchpad repeatedly till the display shows delay time "00", then press the Start/Pause touchpad.

## Time Dry ( ) Touchpad

If you wish to carry out a timed drying program, keep pressing this touchpad until the desired time is reached.

 **NOTE**

- Maximum allowable timed drying changes based on wash program selected.
- The final time value is the total duration of the washing + detachment + drying cycles.
- At the end of the program the appliance performs the anti-crease phase for approximately 10 minutes. During this time, the display will show time remaining "E n d" and door is locked "→|".

 If you wish to open the door during the anti-crease phase or interrupt it, press Start/Pause touchpad.




**Dry Time Option Guidelines:**

Type of fabric	Load (kg)	Spin Speed (rpm)	Suggested Times (Hrs)
Cotton and linen (bathrobes, bath towels, etc.).	Max. <sup>1)</sup>	1200	3 - 4
	2.5 - 4.5	1200	2 - 3
	2	1200	1 - 2
Synthetic or mixed fabric items ( jumpers, blouses, underwear, household linen, etc.).	3	1200	2 - 3
	1	1200	1
Wool and hand washable wool.	1	1200	2

1) Maximum capacity depended on the model of the Washer Dryer (see defined on the control panel).

**Dryness Level Touchpad**


Press this touchpad to set dryness level using auto sensing feature. The display will show the selected option.

- Extra dry 
- Cupboard dry 
- Iron dry 

** NOTE**

- Dryness level settings are based on wash program selected.

- The final time value is the total duration of the washing + detachment + drying cycles, calculated on a default load size.
- At the end of the program the appliance performs the anti-crease phase for approximately 10 minutes. During this time, the display will show time remaining “E 00” and door is locked “-|”.

**** If you wish to open the door during the anti-crease phase or interrupt it, press Start/Pause touchpad.

**Dryness Option Guidelines:**

Level of dryness	Type of fabric	Load
<b>Extra Dry</b> Ideal for towels or similar	Cotton and linen (bathrobes, bath towels, etc)	up to <b>Max.</b> <sup>1)</sup> kg
<b>Cupboard Dry</b> Suitable for items to put away without ironing	Cotton and linen (bathrobes, bath towels, etc)	up to <b>Max.</b> <sup>1)</sup> kg
	Synthetics and mixed fabrics (jumpers, blouses, underwear, household linen)	up to 3 kg
<b>Iron Dry</b> Suitable for ironing	Cotton and linen (sheets, tablecloths, shirts, etc.)	up to <b>Max.</b> <sup>1)</sup> kg

1) Maximum capacity depended on the model of the Washer Dryer (see defined on the control panel).

** Duration of the drying cycle**

The drying time can vary according to :

- the final spin speed;
- dryness level (Extra Dry or Cupboard Dry or Iron Dry);
- the type of laundry;
- the size of load.

**Fibre residue**

After drying fluffy fabrics, such as new towels, it is advisable to perform a “Tub Clean” program to ensure that any residue that may remain in the tub is completely removed and does not stick to garments dried afterwards. After each drying cycle, clean the drain pump filter. Please refer to care and cleaning in section 11 “CARE AND CLEANING”.

### Additional drying

Should the laundry still be too wet at the end of the program, set another short drying cycle.

- The final part of a washer - dryer cycle occurs without heat (cool down cycle). This ensures the laundry will be left at a low temperature.
- **WARNING!**  
**To prevent the formation of creases or shrinking of fabrics, avoid excessive drying.**

## 3.5 Settings



### Soak (☐) Option

This option allows you to soak heavily soiled clothes and stained items at the beginning of the wash before main washing phase.

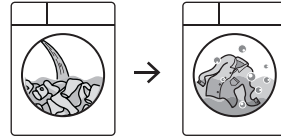
- To activate the option, press and hold "Time Manager" and "Delay Start" touchpad about 2 seconds until the display shows the icon "☐".
- To deactivate the option, press and hold these two touchpads again for about 2 seconds until the icon "☐" goes off.

 This option remains enabled even after the appliance is switched off.

This option will increase the duration of the program selected for about 50 minutes. And uses more water from normal wash. The process is as follows.

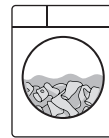
 Add detergent for "Soak" at the "Soak"  compartment.

1. Fill water and turn the washing drum (this takes about 20 minutes).



After press the Start/Pause touchpad, the machine will start to add water to the washing drum, which will start to rotate slowly to dissolve detergent and evenly distribute clothes.

2. Soak (this takes about 30 minutes).



The machine will enter the process of soaking, The washing drum will stop and rotate once in a while in order to distribute clothes.

3. Once the soaking process complete, the machine will check the water level again and will start the selected program and continue by using the same soak water.

### NOTE

If you do not wish to use the soak water to wash cloth, please follow the steps below:


1. Press Start/Pause to pause the washing machine. Then rotate the program knob to "Off" to turn off the machine.
2. Add detergent to the main wash compartment and select the program of your choice. Press Start/Pause again to start the selected program.  
The machine will detect and drain the water in the washing drum out automatically and fill in water once again to be used for washing.

### NOTE



- Any temperature may be selected, but “Cold” water is recommended with this cycle as hotter water may set some stains.
- Use the amount of detergent recommended for a normal wash cycle. If desired, use a bleach or a soaking agent safe for the fabric, by pouring it into the detergent compartment.



## Child Safety Lock ( ) Option

Your appliance is provided with CHILD SAFETY LOCK which permits you to leave the appliance unsupervised with the door closed without having to worry that children might be injured by or cause damage to the appliance.


-  Set this option after pressing the Start/Pause touchpad.



### To set “Child Lock” option:

- To activate the function, press and hold “Hygienic Care (  )” touchpads about 3 seconds until the display shows the icon “  ”.

-  If you press any touchpad while Child Lock is activated, the icon “  ” will flash on display 3 times along with buzzer sound.


-  The touchpads are locked.



-  This function remains enabled even after the appliance is switched off.

- To deactivate the function, press and hold “Hygienic Care (  )” touchpads about 2 seconds until the display shows the icon “  ”.

## Enabling/Disabling End-Of-Wash Buzzer

This setting permits you to either enable or disable the buzzer at the end of the program. As an example, you might wish to disable this buzzer when you start a wash when going to bed, so that when the wash finished approximately 1 hour later, it will not disturb you through the night.

-  Error warning beeps such as critical faults are not disabled.

- To disable the buzzer sound, press “Temp” and “Spin” touchpads at the same time about 3 seconds, the icon “  ” will show on display along with buzzer sound.
- To return to default configuration press these 2 touchpads at the same time about 3 seconds, the icon “  ” will show on display along with buzzer sound.

### 3.6 Start/Pause ( ▷|| ) and Add Clothes ( ⇄ ) Touchpad

This touchpad has 2 functions:

#### 1. Start/Pause ( ▷|| )

After you have selected the desired program and options, press this touchpad to start the machine. The Start/Pause pilot light will stop flashing and remain lit.

If you have selected a "Delay Start" option, the countdown will begin and will be shown on the display.

To interrupt a program which is running, press this touchpad to pause the machine, the Start/Pause pilot light flashes.

To restart the program from the point at which it was interrupted, press this touchpad again, the Start/Pause pilot light will stop flashing.

#### 2. Add Clothes ( ⇄ )

**i** You can only add clothes when the icon " ⇄ " shown on the display.

To add clothes:

1. Pressing the "Start/Pause" touchpad to pause the program.
2. Wait for the machine to come to a complete stop before opening the door (wait for door lock " →□ " icon to turn off).
3. Add clothing and close the door.
4. Resume the program by pressing "Start/Pause" touchpad again.

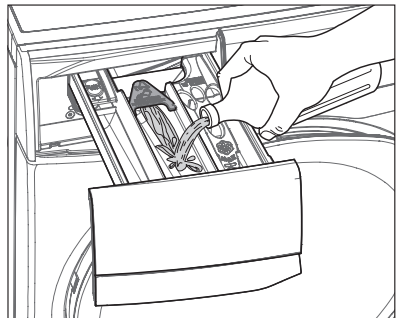
## 4. BEFORE FIRST USE

### **i** NOTE

**During installation or before first use you may observe some water in the machine. This is a residual water left in the machine after a full functional test in the factory to ensure the machine is delivered to customers in perfect working order and is no cause for concern.**

1. Ensure that the electrical and water connections comply with the installation instructions.
2. Put 2 litres of water in the detergent compartment for washing phase. This activates the drain system.

3. Select a Cottons cycle at 90 °C, without any laundry in the machine, to remove any manufacturing residue from the drum and tub then start the machine.



## 5. DAILY USE - WASHING (Only)

### 5.1 Loading The Laundry

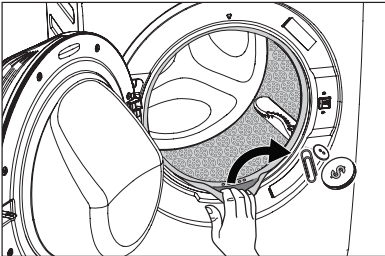
1. Turn the water tap on.
2. Connect the main plug to the main socket.
3. Turn the knob to set a program. The washing machine will propose a temperature and automatically select the spin value provided for the program you have chosen.

The selector knob can be turned either clockwise or anticlockwise.

Position "Off" to reset program/ switching OFF the machine.

At the end of the program the selector dial must be turned to position "Off", to switch the machine off.

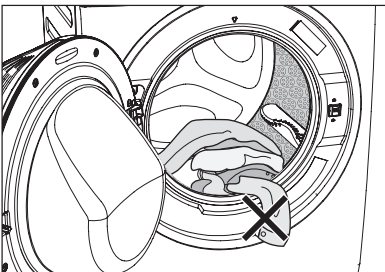
4. Check and remove objects (if there are any) that could be trapped in the fold.



5. Place the laundry in the drum, one item at a time, shaking them out as much as possible. (Refer to page 24 "WASHING HINTS")
6. Close the door.



Make sure that no laundry remains between the seal and the door.

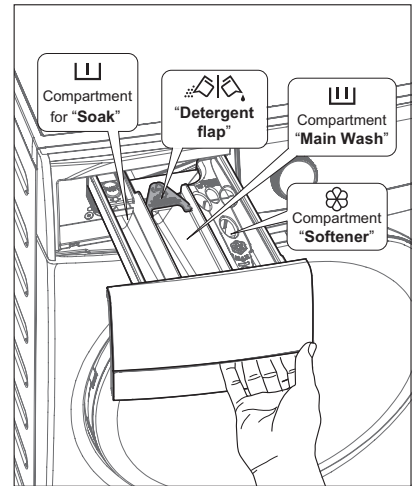


### 5.2 Using Detergent And Additives

**i** Please read "Detergents Type and Quantity of Detergent" on page 25 before use.

1. Detergent Dispenser Drawer

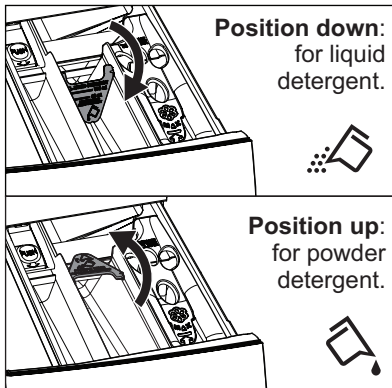
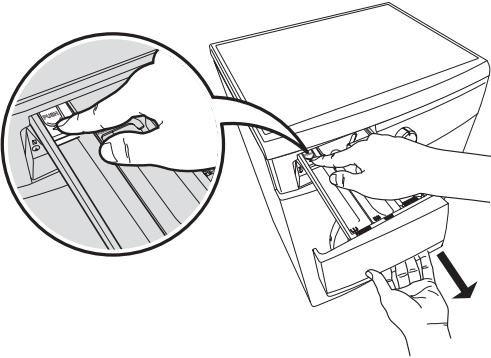
The detergent dispenser is divided into three compartments.



- **Compartment "Main Wash"**  
This compartment is used for detergent on all programs.
- **Compartment for "Soak"**  
This compartment is only used for detergent when a "Soak" option is selected.

- **Detergent flap**

Flap for powder or liquid detergent.



**i** **When you use the liquid detergent**

- Do not use gelatinous or thick liquid detergents.
  - Do not put more liquid than the maximum level.
  - Do not set the "Delay Start".
2. Measure out the detergent and the fabric softener;
    - Pull out the dispenser drawer until it stops.
    - Measure out the amount of detergent required, pour it into the main wash compartment [1].

- If required, pour fabric softener into the compartment marked [2].
- Close the drawer gently.

**i** **NOTE**

The softener amount used must not exceed the "MAX" mark in the drawer.

If you use thick softeners it is recommended to dilute with water.

**i** **NOTE**

Residues of detergent, softener and water may remain in the dispenser. It is recommended to clean the dispenser regularly to remove any residue.

## 5.3 Options Setting

1. If you want your laundry to be spun or use temperature different from the one proposed by the Washer-Dryer, press "Spin" and "Temp" touchpads repeatedly to change the spin speed and temperature.

Press the option touchpads, if you want your laundry to be washed with special functions.

**i** **NOTE**

- Different functions can be combined which is dependent on the program selected.
  - If an option is not compatible with the wash program selected, the symbol " - - - " will flash on display along with buzzer sound.
2. If you want to delay the start of the washing program, press the "Delay Start" touchpad repeatedly to choose your Washer-Dryer delay time.

## 5.4 Starting A Cycle (▷||)

To start a program, press the Start/Pause touchpad. The corresponding pilot light will stop flashing and a default program duration will be displayed on the screen.

After approx. 15 minutes from the start of a program:

- The appliance will automatically adjust the selected program duration according to the type and size of the load.
- The display will show adjusted program duration.



### NOTE

If you press any touchpad while a program is operating, the symbol “- - -” will flash on display along with buzzer sound. (except Start/Pause touchpad)

## 5.5 Interruption Of A Program

- To pause, press Start/ Pause. The indicator will start flashing.
- Press the Start/Pause again. The program will continue.

## 5.6 Changing A Program

Changing a running program is possible only by resetting it.

- Turn the program selector knob to the position “Off” to cancel the program and to turn off the appliance.
- Turn the program selector knob to the new program position and change any available options. Press “Start/Pause ▷||” to start the new program.




The appliance will not drain the water.


## 5.7 Changing The Options

It may be possible to change some of the options after a program has started.

1. Press the touchpad Start/Pause. The indicator will start flashing.
2. If available change the options that you wish.
3. Press Start/Pause again. The program will continue.

## 5.8 Opening The Door


While a program or the Delay Start is operating, the appliance door is locked and the display shows the indicator “”. First, set the machine to PAUSE by pressing the “Start/Pause” touchpad. Wait until the door lock indicator goes off, then the door can be opened.

If the door lock indicator “” does not disappear, this means that the machine is already heating and the water level is above the bottom edge of the door or the drum is turning. In this case the door CAN NOT be opened. If you need to open it, you must drain the water to open the door.



**In case of emergency please refer to “Emergency door opening” on page 37.**

## 5.9 At The End Of The Program


- The appliance stops automatically.
- The acoustic signal will operate.
- The display will show “E n d”.
- The indicator of the touchpad Start/Pause goes off.
- The door lock indicator “” goes off.
- Remove the laundry from the appliance. Make sure that the drum is empty.
- Keep the door partly open, to prevent the mildew and odours.
- Turn off the water tap.






**i NOTE**

At the end of the program, the time remaining can suddenly decrease from 7 minutes or less to 0 due to the overestimated total program time during the load sensing phase. In some cases (with perfectly balanced load) the program time can be shorter than the time estimated after the load sensing phase is completed. This is a normal behavior of the machine and not a cause for concern as it does not compromise its performance.

### 5.10 When The Washing Program Is Completed, But There Is Water In The Drum (Option "Rinse Hold " is used)

- The drum turns regularly to prevent the creases in the laundry.
- The indicator "Start/Pause" flashes to remind you to drain the water.
- The door lock indicator " " is on. The door stays locked.

**i You must drain the water to open the door.****To drain the water:**



1. Press the "Start/Pause  " touchpad. The appliance drains the water and spins with the maximum spin speed for selected program.  
**Alternatively**, before pressing the "Start/Pause" touchpad, you can press the "Spin" touchpad to change the spin speed. You can select "No Spin ()", if you want the machine to only drain the water.
2. When the program is completed and the door lock indicator " " goes off, you can open the door.
3. turn the program selector knob to the position "Off" to deactivate the appliance.

**i NOTE**


After approximately 18 hours, if you do not press Start/Pause touchpad, the appliance will drain and spin automatically (except for "Wool" program) .

**5.11 AUTO Off Mode**

The AUTO Standby mode automatically deactivates the appliance to decrease the energy consumption when:

- You do not press any buttons for 5 minutes before you press "Start/Pause ".
  - All indicators and the display will switch off.
  - The indicator of the touchpad "Start/Pause " will flash slowly.








**i** Press any touchpad to reactivate the appliance.





- 5 minutes after the washing program ends, if you do not deactivate the appliance, the energy saving function activates.
  - All indicators and the display will switch off.
  - The indicator of the touchpad "Start/Pause " will flash slowly.


**i** Press any touchpad to reactivate the appliance.

- Display will show the end of the last wash.
- Press any touchpad again to show the last wash program.
- Turn the selector knob to set a new wash program.

## 6. DAILY USE - DRYING (Only)

1.  The water tap must be open and the drain hose must be positioned in the sink or connected to the drain pipe.
2. Make sure the load size does not exceed the maximum drying capacity of the machine.
3. Turn the knob to set a wash program which can select drying option (refer to Program Chart on page 11), according to your clothes then press **Mode** touchpad to switch your machine to **Dry Only Mode**.
4. If you wish to select an automatic drying, press the “Dryness Level” option until the icon corresponding to the required dryness level appears on the display. (see page 14)
5. If you wish to select a timed drying, press the “Time Dry ” option repeatedly until desired drying time reached. (see page 14)
6. Press “Start/Pause ” touchpad to start the program. The time remaining is updated every minute.
7. At the end of the program :
  - The acoustic signal will operate.
  - The display will show “ ” and “Anti Crease (  )” icon is lit.
  - The door lock indicator “” is still on.
  - The appliance will perform the anti-crease phase for approximately 10 minutes.


After anti-crease phase finish, the door lock indicator “” goes off. The display will show “ ”.
8. turn the program selector knob to the position “Off” to deactivate the appliance.
9.  At the end of each drying cycle, the temperature of your clothing will be high. For your safety, please leave the door open to let your clothes cool before removing your laundry.

 If you wish to open the door during the anti-crease phase or interrupt it, press Start/Pause touchpad.

## 7. DAILY USE - WASHING & DRYING (Non-Stop Program)

### 7.1 Washing Program + “Dryness Level” Option

1. Load the laundry and add detergent and fabric softener. Make sure the load size does not exceed the maximum drying capacity of the machine.
2. Turn the knob to set a wash program which can select drying option (refer to Program Chart on page 11), according to your clothes then press **Mode** touchpad to switch your machine to **Wash + Dry Mode**.
3. Select the required options by pressing the relevant touchpads. If possible, do not select a spin speed lower than that proposed by the machine to avoid unnecessary longer drying time therefore saving energy.
4. Set the dryness level by pressing “**Dryness Level**” touchpad. The display will then show the whole duration of wash & dry cycle.
 

 If a program is not compatible with the drying option selected, the symbol “ --- ” will flash on display.
5. Start the program by pressing Start/Pause touchpad. The time remaining is updated every minute on the display.

6. At the end of the program turn the program selector knob to the position "Off" to deactivate the appliance.



At the end of each drying cycle, the temperature of your clothing will be high. For your safety, please leave the door open to let your clothes cool before removing your laundry.

### NOTE

- If you wish to open the door during the anti-crease phase or interrupt it, press Start/Pause touchpad.
  - Some drying level options are not available for some programs.
- When "Iron Dry " option is selected, the display time will be adjusted after approximately 15 minutes from the start of the program, based on the laundry type and load size.  
The display will show the new adjusted time.
  - When "Extra Dry " or "Cupboard Dry " is selected the display time will be adjusted towards the end of the drying cycle when machine senses required dryness level has been achieved. In case of laundry quantity lower than maximum load capacity, the time remaining can suddenly decrease from e.g. approximately minutes to .

## 7.2 Washing Program + "Time Dry " Option

1. Load the laundry and add detergent and fabric softener. Make sure the load size does not exceed the maximum drying capacity of the machine.
2. Turn the knob to set a wash program which can select drying option (refer to Program Chart on page 11), according to your clothes then press **Mode** touchpad to switch your machine to **Wash + Dry Mode**.
3. Select the required options by pressing the relevant touchpads. If possible, do not select a spin speed lower than that proposed by the machine to avoid unnecessary longer drying time therefore saving energy.
4. Set the drying time by pressing "Time Dry " touchpad repeatedly until desired drying time reached. The display will then show the whole duration of wash & dry cycle.



If a program is not compatible with the drying option selected, the symbol " --- " will flash on display.

5. Start the program by pressing Start/Pause touchpad. The time remaining is updated every minute on the display.

6. At the end of the program turn the program selector knob to the position "Off" to deactivate the appliance.



At the end of each drying cycle, the temperature of your clothing will be high. For your safety, please leave the door open to let your clothes cool before removing your laundry.

### NOTE

- If you wish to open the door during the anti-crease phase or interrupt it, press Start/Pause touchpad.
- If you set only 10 minutes of drying, the appliance performs only a Cooling phase.

## 8. WASHING HINTS

### 8.1 Sorting The Laundry

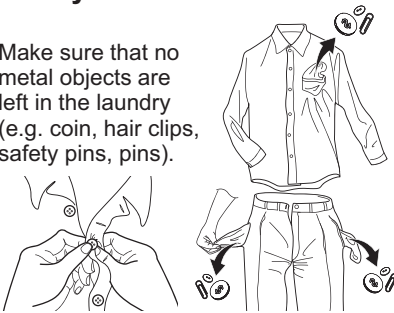
Follow the wash code symbols on each garment label and the manufacturer's washing instructions. Sort the laundry as follows: whites, coloureds, synthetics, delicates, woollens.

### 8.2 Temperatures

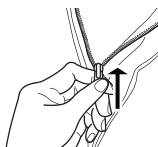
Temp	Soil level
90°C	For normally soiled white cottons and linen (e.g. teacloths, towels, tablecloths, sheets...).
60°C 50°C	For normally soiled, colourfast garments (e.g. shirts, night dresses, pajamas...) in linen, cotton or synthetic fibres and for lightly soiled white cotton (e.g. underwear).
40°C 30°C Cold	For delicate items (e.g. net curtains), mixed laundry including synthetic fibres and woollens bearing the label pure new wool, machine washable, non-shrink.

### 8.3 Before Loading The Laundry

- Make sure that no metal objects are left in the laundry (e.g. coin, hair clips, safety pins, pins).



- Button up pillowcases, close zip fasteners, hooks and poppers. Tie any belts or long tapes.



- Wash bras, pantyhose and other delicates in a mesh laundry bag, which you can purchase from your supermarket.



- Make sure that you wash lint collectors separately from lint producers.
- Never wash whites and coloured fabrics together. Whites may lose their "whiteness" in the wash.
- New coloured items may run in the first wash; they should therefore be washed separately the first time.
- Remove persistent stains before washing.
- Rub particularly soiled areas with a special detergent or detergent paste. Treat curtains with special care. Remove hooks or tie them up in a bag or a net.

### 8.4 Maximum Loads

Recommended loads are indicated in the program charts on page 11.

General rules:

Clothes Load	Quantity
Cotton, linen	drum full but not too tightly packed;
Synthetics	drum no more than half full;
Delicate fabrics and woollens	drum no more than one third full.

Washing a maximum load makes the most efficient use of water and energy. For heavily soiled laundry, reduce the load size.

### 8.5 Removing Stains

Stubborn stains may not be removed by just water and detergent. It is therefore advisable to treat them prior to washing.

**Blood:** treat fresh stains with cold water. For dried stains, soak overnight in water with a special detergent then rub in the soap and water.

**Oil based paint:** moisten with benzine stain remover, lay the garment on a soft cloth and dab the stain; treat several times.

**Dried grease stains:** moisten with turpentine, lay the garment on a soft surface and dab the stain with the fingertips and a cotton cloth.

**Rust:** oxalic acid dissolved in hot water or a rust removing product used in cold water. Be careful with rust stains which are not recent since the cellulose structure will already have been damaged and the fabric tends to hole.

**Mould stains:** treat with bleach, rinse well (whites and fast coloureds only).

**Grass:** soap lightly and treat with bleach (whites and fast coloureds only).

**Ball point pen and glue:** moisten with acetone (\*), lay the garment on a soft cloth and dab the stain.

**Lipstick:** moisten with acetone (\*) as above, then treat stains with methylated spirits. Remove any residual marks from white fabrics with bleach.

**Red wine:** soak in water and detergent, rinse and treat with acetic or citric acid, then rinse. Treat any residual marks with bleach.

**Ink:** depending on the type of ink, moisten the fabric first with acetone (\*), then with acetic acid; treat any residual marks on white fabrics with bleach and then rinse thoroughly.

**Tar stains:** first treat with stain remover, methylated spirits or benzine, then rub with detergent paste.

(\*) do not use acetone on artificial silk.

## 8.6 Detergents Type And Quantity Of Detergent

Low sudsing detergent is required for this Wahser-Dryer to prevent oversudsing problems, unsatisfactory washing result and harm to the machine.

Low sudsing detergents designed for front load washing machines are labelled "Front Loading", "high efficiency", "HE", such as Cold Power for Front Loaders or "Matic".

**Do not use wrong types of detergent, such as Top Loading, Handwash detergent or Soap-Based products in your frontload Wahser-Dryer. This can result in excessive suds, longer cycle time, low spin speeds, poor rinsing and overloading of the motor.**

### Quantity of detergent to be used

The choice of detergent and use of correct quantities not only affects your wash performance, but also helps to avoid waste and protect the environment. Although biodegradable detergents contain substances which in large quantities can upset the delicate balance of nature.

The choice and quantity of detergent will depend on ;

- type of fabric (delicates, woollens, cottons, etc.) ;
- the colour of clothes ;
- size of the load ;
- degree of soil ;
- wash temperature ; and
- hardness of the water used.

Water hardness is classified by so-called "degrees" of hardness.

Information on hardness of the water in your area can be obtained from the relevant water supply company, or from your local authority.

You may have to try using the detergent quantity as per manufacturers' instructions then compare the wash result to the list below and adjust the amount of detergent for your future washes accordingly.

**Not enough detergent causes:**

- the washload to turn grey,
- greasy clothes.

**Too much detergent causes:**

- oversudsing,
- reduced washing effect,
- inadequate rinsing.

**Use less detergent if:**

- you are washing a small load,
- the laundry is lightly soiled,
- large amounts of foam during washing.

## 9. DRYING HINTS

### 9.1 Preparing The Drying Cycle

As a dryer, the appliance works on condensation principle.

Therefore, the water tap must be open and the drain hose must drain water into a sink or into the drain pipe, even during the drying cycle.

**ATTENTION!**

**Before starting the drying program. Make sure the load size does not exceed the maximum drying capacity of the machine. In order to obtain good performances. (Refer page 11)**

### 9.2 Laundry Not Suitable For Drying

- Particularly delicate items such as synthetic curtains, woollen and silk, garments with metal inserts, nylon stockings, bulky garments such as anoraks, bed covers, quilts, sleeping bags and duvets must not be machine dried.
- Avoid drying dark clothes with light coloured fluffy items such as towels as these can attract fluff.
- Remove the laundry when the appliance has finished drying.
- To avoid a static charge when drying is completed, use either a fabric softener when you are washing the laundry or a fabric conditioner specifically for tumble dryers.
- Garments padded with foam-rubber or materials similar to foam-rubber must not be machine dried; they represent a fire hazard.

- Also, fabrics containing residue of setting lotions or hair sprays, nail solvents or similar solutions must not be machine dried to avoid formation of harmful vapours.





The detergent and any additives must be placed in the appropriate compartments of the dispenser drawer before starting the wash program.



**If using liquid detergents, a program without prewash must be selected.**

### 9.3 Garment Labels


For drying, follow the indications given on the manufacturer's labels:

-  = May be tumble dried
-  = Drying at high temperature
-  = Drying at reduced temperature
-  = Do not tumble dry.

### 9.4 Drying Cycle Duration

The drying time may vary depending on:

- speed of the final spin;
- dryness level required (Extra dry, Cupboard dry, Iron dry);
- type of laundry;
- weight of the load.

The average drying time for a timed drying are indicated in the "Time Dry 

option (see page 14). The experience will help you to dry your laundry in a more suitable way according to the different fabrics.


### 9.5 Additional Drying

































If the laundry is still damp at the end of the drying program, select a short drying cycle again.

 **WARNING!**

**Do not over dry the laundry in order to avoid creasing of fabrics or garments shrinking.**

## 10. INTERNATIONAL WASH CODE SYMBOLS

 These symbols appear on fabric labels, in order to help you choose the best way to treat your laundry.

 <b>Energetic wash</b>   <b>Delicate wash</b>	 Max. wash temperature 95 °C	 Max. wash temperature 60 °C  	 Max. wash temperature 40 °C   	 Max. wash temperature 30 °C  	 Hand wash	 DO NOT wash at all
 <b>Bleaching</b>	 Bleach in cold water			 DO NOT bleach		
 <b>Ironing</b>	 Hot iron max. 200 °C	 Warm iron max. 150 °C	 Lukewarm iron max. 110 °C	 DO NOT iron		
 <b>Dry cleaning</b>	 Dry cleaning in all solvents	 Dry cleaning in perchlorethylene, petrol, pure alcohol, R 111 & R 113	 Dry cleaning in petrol, pure alcohol and R 113	 DO NOT dry clean		
 <b>Drying</b>	 Flat	 On the line	 On clothes hanger	 High temperature  Low temperature Tumble dry	 DO NOT tumble dry	

# 11. CARE AND CLEANING



## WARNING!

You must DISCONNECT the appliance from the electricity supply, before you can carry out any cleaning or maintenance work.

### 11.1 External Cleaning

Clean the appliance only with soap and warm water. Fully dry all the surfaces.



## CAUTION!

**Do not use alcohol, solvents or chemical products.**

### 11.2 Descaling

The water we use normally contains lime. It is a good idea to periodically use a water softening powder in the machine.

Do this separately from any laundry washing, and according to the softening powder manufacturer's instructions.

This will help to prevent the formation of lime deposits.

### 11.3 After Each Wash

Leave the door open for a while. This helps to prevent mould and stagnant smells forming inside the appliance.

Keeping the door open after a wash will also help to preserve the door seal.

### 11.4 Maintenance Wash With "Tub Clean" Program

With the use of low temperature washes it is possible to get a build up of residues inside the drum.

We recommend to use "Tub Clean" program to clean the drum regularly to remove any residue.

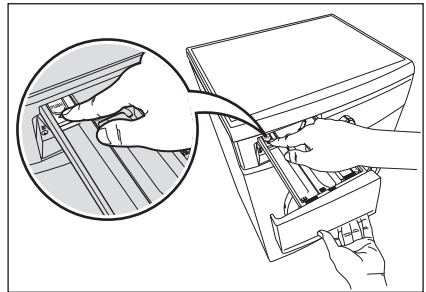
## To run a maintenance wash:

- The drum should be empty of laundry.
- Select the "Tub Clean" program.
- Press Start/Pause to start the program.

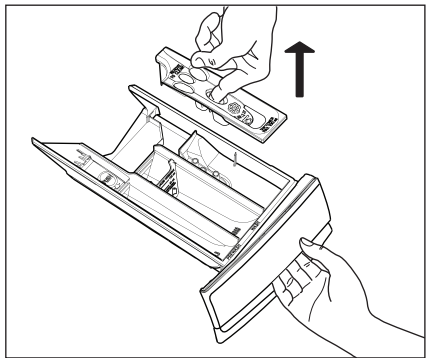
### 11.5 Cleaning The Dispenser Drawer

The washing powder and additive dispenser drawer should be cleaned regularly.

Remove the drawer by pressing the catch downwards and by pulling it out.

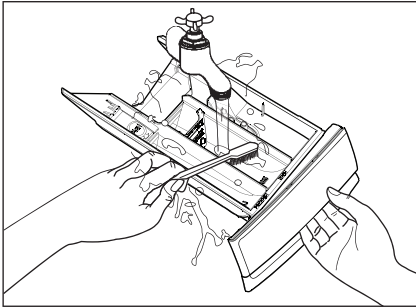


To aid cleaning, the top part of the additive compartment should be removed.



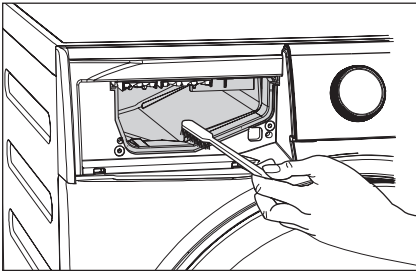


Flush it out under a tap to remove any traces of accumulated powder.



## 11.6 Cleaning The Drawer Recess

Having removed the drawer, use a small brush to clean the recess, ensuring that all washing powder residue is removed from the upper and lower part of the recess. Replace the drawer and run the rinse program without any clothes in the drum.



## 11.7 Cleaning The Pump

**i** Regularly examine the drain pump and make sure that it is clean.

### Clean the pump if:

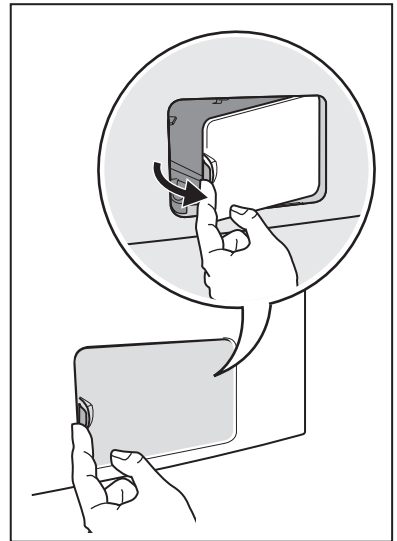
- The appliance does not drain the water.
- The drum cannot turn.
- The appliance makes an unusual noise because of the blockage of the drain pump.
- The display shows an alarm code because of the problem with water drain.

### **!** WARNING!

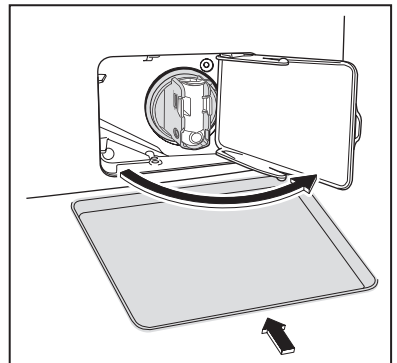
1. Disconnect the mains plug from the mains socket.
2. Do not remove the filter while the appliance is operating. Do not clean the drain pump if the water in the appliance is hot. The water must be cold before you clean the drain pump.

### To clean the drain pump:

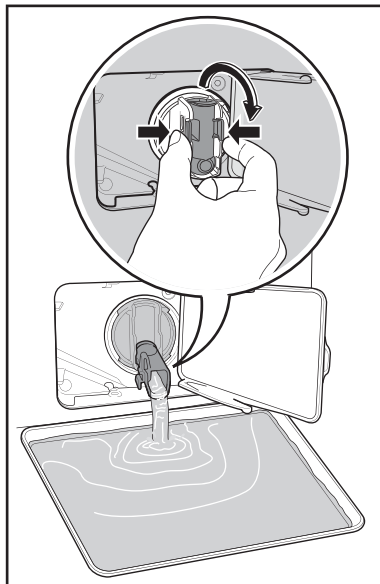
1. Open the drain pump door.



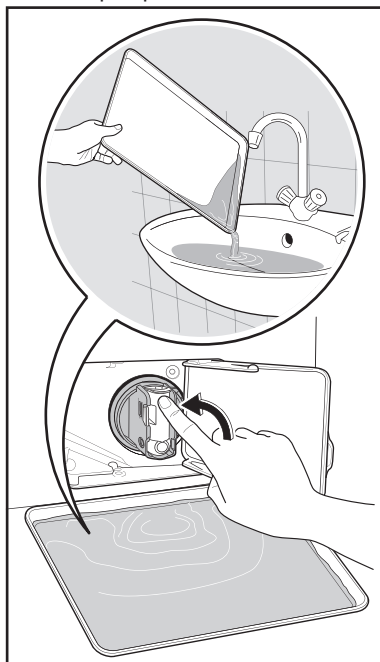
2. Place a suitable water container below the recess of the drain pump to collect the water that flows out.



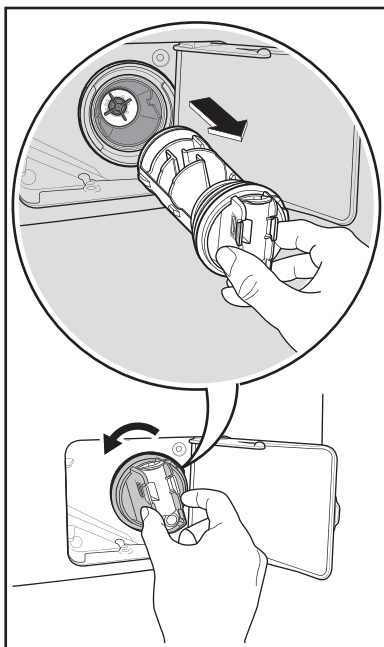
3. Press the two levers and pull forward the drainage duct to let the water flow out.



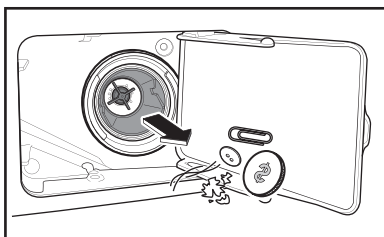
4. When the container is full of water, put the drainage duct back again and empty the container. Do step 3 again and again until no more water flows out from the drain pump.



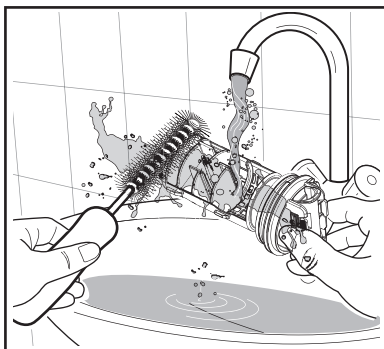
5. Pull back the drainage duct and turn the filter counter-clockwise to remove it.



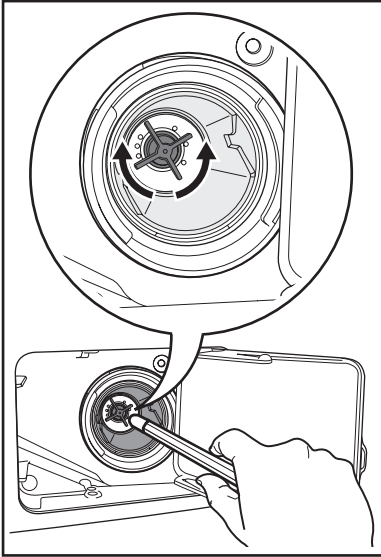
6. Remove fluff and objects from the pump filter (if there are any).



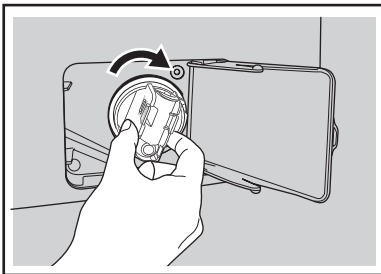
7. Clean the filter under the water tap.



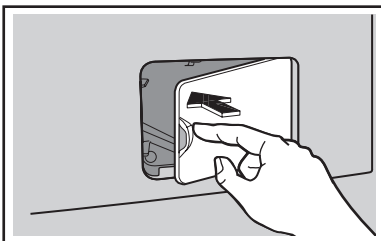
8. Make sure that the impeller of the pump can turn. If this does not occur, contact the service centre.



9. Put the filter back in the pump. Make sure that you correctly tighten the filter to prevent leakages.



10. Close the drain pump door.

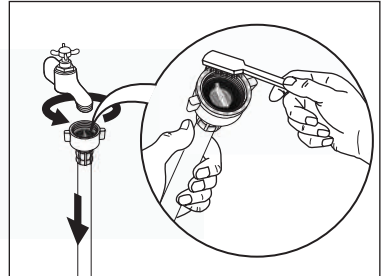


## 11.8 Cleaning The Water Inlet Filter

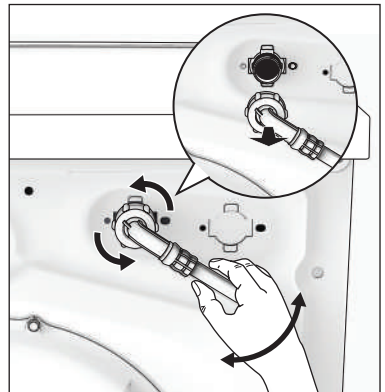
If your water is very hard or contains traces of lime deposit, the water inlet filter may become clogged. It is therefore a good idea to clean it from time to time.

### To clean the water inlet filters:

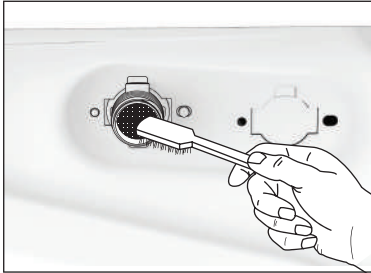
1. Close the water tap.
2. Remove the water inlet hose from the water tap.
3. Clean the filter in the inlet hose with a stiff brush.



4. Remove the inlet hose behind the appliance.



5. Clean the filter in the valve with a stiff brush or a towel.



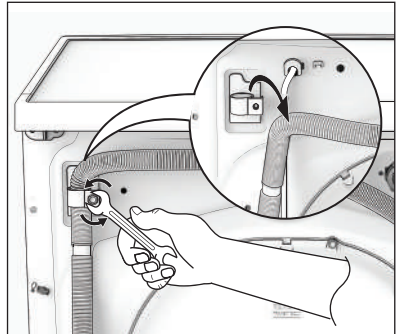
6. Install the inlet hose again. Make sure that the couplings are tight to prevent leakages.
7. Open the water tap.

## 11.9 Frost Precautions

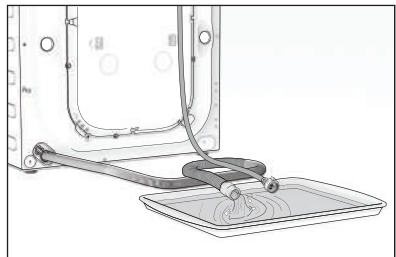
If the appliance is installed in an area where the temperature can be less than 0 °C, remove the remaining water from the inlet hose and the drain pump.

### Emergency Drain

1. Disconnect the main plug from the main socket. Turn off the water tap.
2. Remove the water inlet hose.
3. Remove the drain hose from the rear support and unhook it from sink or spigot.



4. Put the end of the drain and inlet hose in a container. Let the water flow out of the hoses.



5. When no more water flows, install the inlet hose and the drain hose again.



#### NOTE


Make sure that the temperature is more than 0 °C before you use the appliance again.

## 12. TROUBLESHOOTING

### 12.1 Possible Failures

Certain problems are due to lack of simple maintenance or oversights, which can be solved easily without calling out an engineer. Before contacting your local Service Centre, please check troubleshooting.

Once the problem has been eliminated, press the Start/Pause button to restart the program. If after all checks, the problem persists, contact your local Service Centre.

 **WARNING!** Deactivate the appliance before you do the checks.

#### Alarm Code:

<b>E10</b>	The appliance does not fill with water properly.
<b>E20</b>	The appliance does not drain the water.
<b>E40</b>	The appliance door is open or not closed correctly. Please check the door!
<b>E40</b>	The main supply is unstable. Wait until the main supply is stable.
<b>E91</b>	No communication between electronic elements of the appliance. Switch off and switch on again.

Malfunction	Possible cause	Solution
<b>Machine does not start:</b>	The door has not been closed. (Error code: E 40 )	Close the door firmly.
	The plug is not properly inserted into the power socket.	Insert the plug into the power socket.
	There is no power at the socket.	Please check your domestic electrical installation.
	The Start/Pause touchpad has not been pressed.	Press the Start/Pause touchpad.
	The "Delay Start" has been selected.	If the laundry are to be washed immediately, cancel the "Delay Start".
	The Main supply is unstable. (If E 40 appears on the display.)	Wait until the main supply is stable. Appliance will start automatically.
<b>Machine does not fill the water:</b>	The water tap is closed. (Error code: E 10 )	Open the water tap.
	The inlet hose is squashed or kinked. (Error code: E 10 )	Check the inlet hose connection.
	The filter in the inlet hose is blocked. (Error code: E 10 )	Clean the water inlet hose filter.
	The door is not properly closed. (Error code: E 40 )	Close the door firmly.
<b>Machine fills then empties immediately:</b>	The end of the drain hose is too low. (Error code: E 10 )	Refer to relevant paragraph in "water drainage" section.

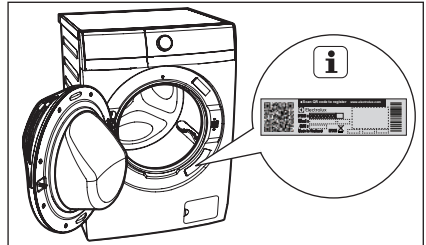
<b>Malfunction</b>	<b>Possible cause</b>	<b>Solution</b>
<b>Machine does not empty and/or does not spin:</b>	The drain hose is squashed or kinked. (Error code: E20)	Check the drain hose connection.
	The drain pump is clogged. (Error code: E20)	Clean the drain filter.
	The option "Rinse Hold" has been selected.	Press Start/Pause touchpad to drain the water or select spin program.
	The laundry is not evenly distributed in the drum.	Pause the machine and redistribute laundry manually.
<b>There is water on the floor:</b>	Too much detergent or unsuitable detergent (creates too much foam) has been used.	Reduce detergent quantity and use correct type of detergent (refer page 25).
	Check whether there are any leaks from one of the inlet hose fittings. It is not always easy to see this as the water runs down the hose; check to see if it is damp.	Check the water inlet hose connection.
	The drain hose is damaged.	Call Service.
<b>Unsatisfactory washing results:</b>	Too little detergent or unsuitable detergent has been used.	Increase detergent quantity or use different detergent (refer page 25).
	Stubborn stains have not been treated prior to washing.	Use commercial products to treat the stubborn stains.
	The correct temperature was not selected.	Check if you have selected the correct temperature.
	Excessive laundry load.	Reduce load.
<b>The door will not open:</b>	The program is still running.	Wait until the end of cycle.
	There is water in the drum.	You must drain the water to open the door (refer "Opening The Door" on page 20).
	This problem may be caused by a failure of the appliance.	Contact Service. If you need to open the door, please read carefully "Emergency door opening" on page 37.
<b>Machine vibrates or is noisy:</b>	The transit bolts and packing have not been removed.	Check the correct installation of the appliance.
	The support feet have not been adjusted.	Check the correct levelling of the appliance.

<b>Malfunction</b>	<b>Possible cause</b>	<b>Solution</b>
<b>Machine vibrates or is noisy:</b>	The laundry is not evenly distributed in the drum.	Pause the machine and redistribute laundry manually.
	There is very little laundry in the drum.	Load more laundry.
	Unstable floors eg. wooden floors.	Refer to relevant paragraph in "Positioning" section.
<b>Cycle time longer than displayed:</b>	Detergent over dose.	Reduce the detergent quantity or use another one. (Refer page 25 "Detergents Type And Quantity Of Detergent").
	Machine unbalance.	Redistribute laundry manually in the drum and start the spin phase again.
<b>The cycle is shorter than the time displayed.</b>	The appliance calculated a new time according to the laundry load.	
<b>Spinning starts late or machine does not spin:</b>	The electronic unbalance detection device has cut in because the laundry is not evenly distributed in the drum. The laundry is redistributed by reverse rotation of the drum.	Pause the machine and redistribute laundry manually.
	This may happen several times before the unbalance disappears and normal spinning can resume. If, after 10 minutes, the laundry is still not evenly distributed in the drum, the machine will not spin. In this case, redistribute the load manually and select the spin program.	
<b>Machine makes an unusual noise:</b>	Machine not installed properly.	Make sure the levelling of the appliance is correct. Refer to "Installation".
	Transit bolts or packaging not removed.	Make sure that the packaging and/or the transit bolts are removed. Refer to "Unpacking".
	The load may be too small.	Add more laundry in the drum.
<b>No water is visible in the drum:</b>	Machines based on modern technology operate very economically using very little water without affecting performance.	

Malfunction	Possible cause	Solution
<b>Machine does not dry or does not dry properly:</b>	The “Time Dry” or the “Dryness Level” degree has not been selected.	Select the drying time or the dryness level degree.
	The water tap is not turned on. (Error code: E 10 )	Open the water tap.
	The drain filter is clogged. (Error code: E 20 )	Clean the drain filter.
	The machine is overloaded.	Reduce the laundry load in the drum.
	The selected drying program, time or dryness level was not suitable for the laundry.	Select the suitable drying program, time or dryness level for the laundry.
<b>Display time is frozen at the end of drying cycle for more than 30 minutes:</b>	Machine is optimizing the drying cycle according to the laundry type and load size. It will vary for each kind of fabric as the water absorption is different.	This is a normal behavior of the machine and not a cause for concern as it does not compromise its performance.

**i NOTE**

If you are unable to identify or solve the problem, contact our service centre. Before calling service centre, make a note of the model, serial number and purchase date of your machine: the Service Centre will require this information.





## 12.2 Emergency Door Opening

In case of power failure or appliance failure, the appliance door remains locked. The wash program continues when power is restored. If the door remains locked in case of failure, it is possible to open it using the emergency unlock feature.

**Before opening the door:**



**WARNING!**

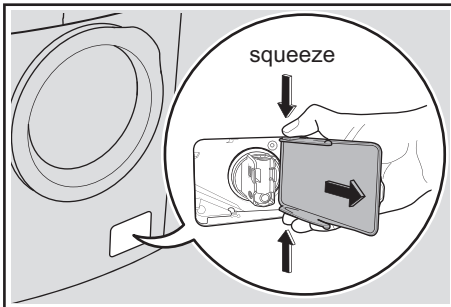
**Make sure that the water temperature and the laundry are not hot. Wait until they cool down if necessary.**

**Make sure that the water level inside the drum is not too high. If necessary, perform an Emergency Drain (see page 32).**

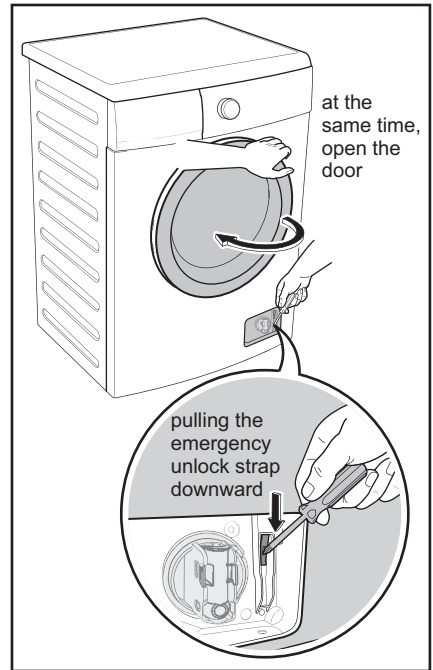
**Make sure that the drum is not rotating. Wait until the drum stops rotating if necessary.**

**To open the door proceed as follows:**

1. Turn the program selector dial to "Off" to switch the appliance off. Disconnect the main plug from the main socket.
2. Remove the filter door, as picture below.



3. While pulling the emergency unlock strap (red strap) downward, pull the door handle to open the door.
4. Take out the laundry.
5. Re-assemble the filter door.



## 13. TECHNICAL DATA

<b>Dimensions</b> (Height / Width / Depth)	850 X 600 X 568 mm		
<b>Power supply</b> (Voltage / Frequency)	220-240 V~ / 50 Hz		
<b>Total power absorbed</b>	Wash: 2000 W / Dry: 1100 W		
<b>Water supply pressure</b> (Maximum / Minimum)	0.8 MPa / 0.05 MPa		
<b>Maximum dry clothes capacity</b>	<b>Program</b>	<b>Washing</b>	<b>Drying</b>
	<b>Cottons</b>	<b>Max.<sup>1)</sup></b>	<b>Max.<sup>1)</sup></b>
	<b>Mixed</b>	4 kg	3 kg
	<b>Delicates</b>	4 kg	–
	<b>Bedding</b>	3 kg	–
	<b>Energy Saver</b>	<b>Max.<sup>1)</sup></b>	<b>Max.<sup>1)</sup></b>
	<b>Tub Clean</b>	–	–
	<b>Spin</b>	<b>Max.<sup>1)</sup></b>	<b>Max.<sup>1)</sup></b>
	<b>Rinse + Spin</b>	<b>Max.<sup>1)</sup></b>	<b>Max.<sup>1)</sup></b>
	<b>Wool</b>	1.5 kg	1 kg
	<b>Quick 15</b>	1.5 kg	–
	<b>Full Wash 60</b>	<b>Max.<sup>1)</sup></b>	4 kg
<b>WashDry 60</b>	1 kg	1 kg	
<b>Spin speed</b> (Maximum / Minimum)	1200 rpm / 400 rpm		

<sup>1)</sup> Maximum capacity depended on the model of the Washer Dryer (see defined on the control panel).

## 14. INSTALLATION

### 14.1 Unpacking

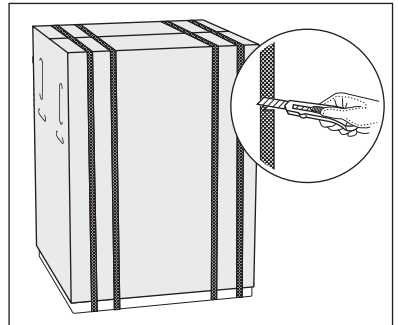


#### CAUTION!

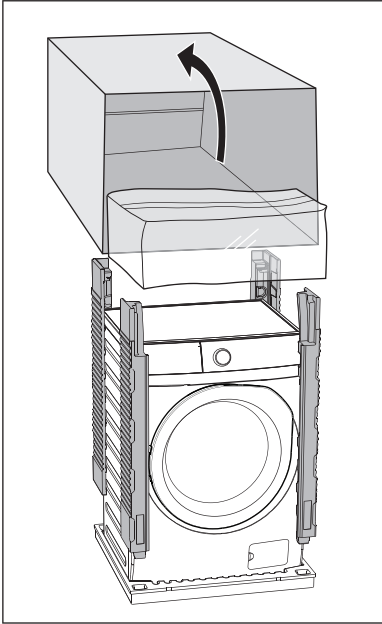
All transit bolts and packing must be removed before using the appliance.

You are advised to keep all transit devices so that they can be refitted if the machine ever has to be transported again.

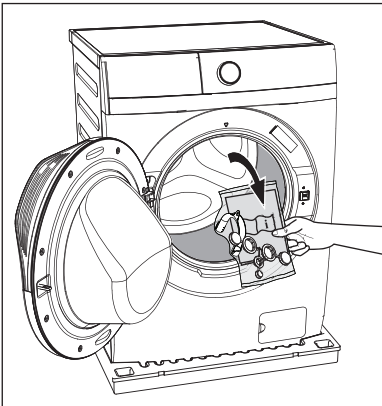
1. Use gloves. Cut and remove four cut out straps as shown.



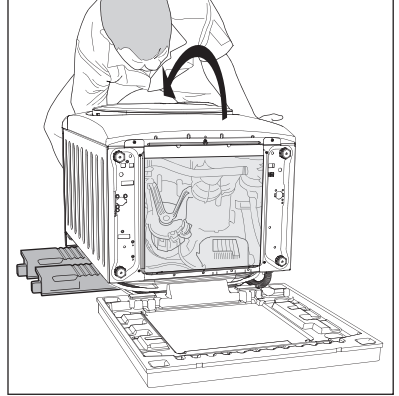
2. Remove the carton box. Remove the polystyrene packaging materials.



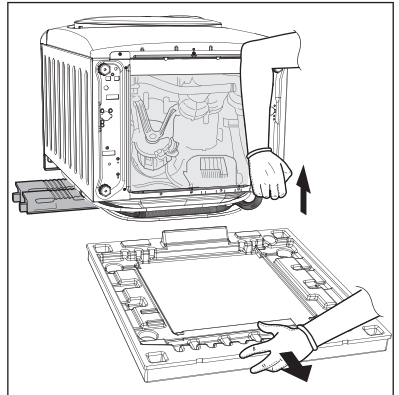
3. Open the door. Remove the polystyrene piece from the door seal and all the items from the drum.



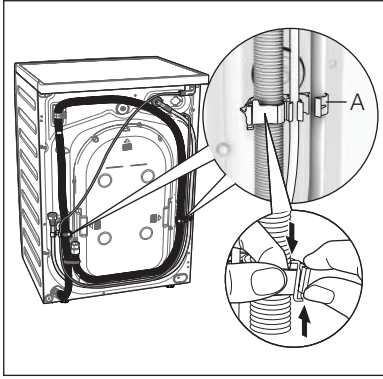
4. Put one of the polystyrene packaging elements on the floor behind the appliance. Carefully put down the appliance with the rear side on it. Make sure not to damage the hoses.



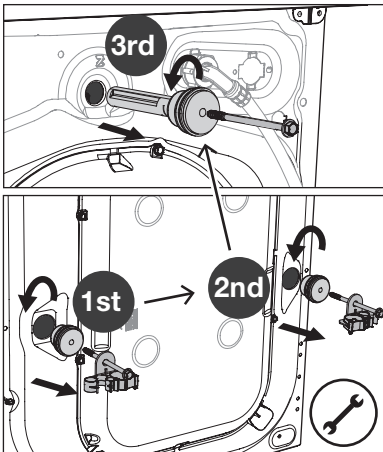
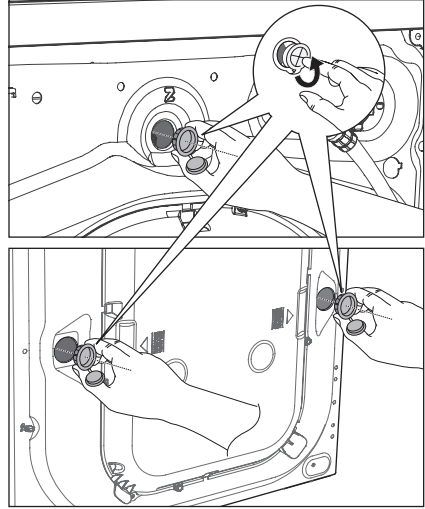
5. Remove the polystyrene base.



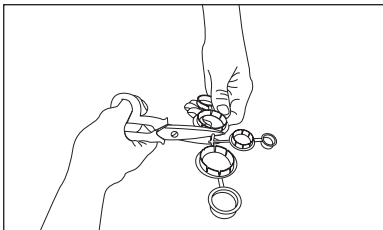
6. Pull up the appliance in vertical position.
7. Remove the power supply cable and the drain and inlet hoses from the hose holders (A) on the rear of the appliance.



8. Remove the three transit bolts.
9. Pull out the plastic spacers.



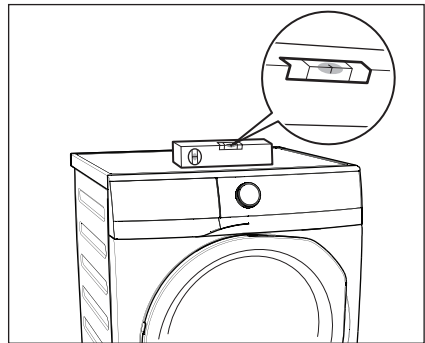
10. Put the plastic caps in the holes (X3). You can find these caps in the user manual bag.



## 14.2 Positioning

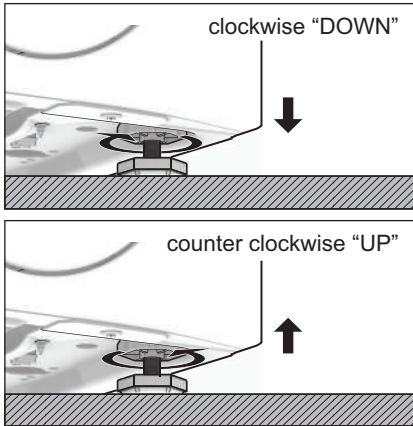
It is important that your Washer-Dryer stands firm and leveled on the floor to ensure correct operation. The appliance must not be installed behind a lockable door, a sliding door or a door with a hinge on the opposite side to avoid restricting the Washer-Dryer door.

Use a spirit level on the top and side of the Washer-Dryer to check the levels.

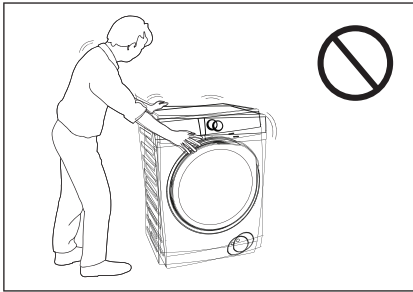


If you do not have a spirit level, as a guide use the edge of a door frame, cupboard or bench to check that the Washer-Dryer is leveled.

Loosen or tighten the feet to adjust the level. A correct adjustment of the appliance level prevents vibration, noise and the movement of the appliance when in operation.



When the Wahser-Dryer is levelled, try to rock it from corner to corner. If it does rock, adjust the legs again until it is levelled and does not rock.



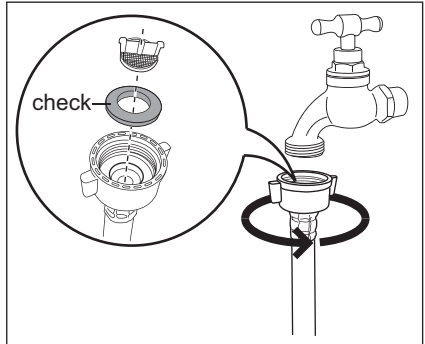
Never place cardboard, wood or similar materials under the machine to compensate for any unevenness in the floor. Install the machine on a flat hard floor. Make sure that air circulation around the machine is not impeded by carpets, rugs etc.

Check that the machine does not touch the wall or cupboard units.

### 14.3 Water Inlet

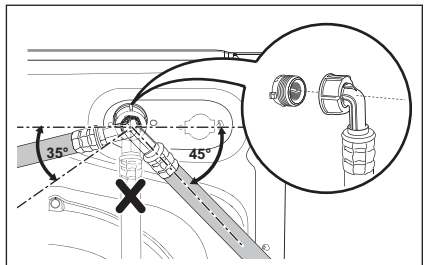
Connect the water inlet hose to a tap with 3/4" BSP thread.

Use the hose supplied with the Wahser-Dryer. **DO NOT USE OLD HOSES.**



The inlet hose must not be lengthened. If it is too short and you do not wish to move the tap, you will have to purchase a new, longer hose specially designed for this type of use.

Loosen the ring nut to angle the hose to the left or right depending on the position of your water tap. Do not place the inlet hose downwards. After positioning the inlet hose, be sure to tighten the ring nut again to prevent leaks.

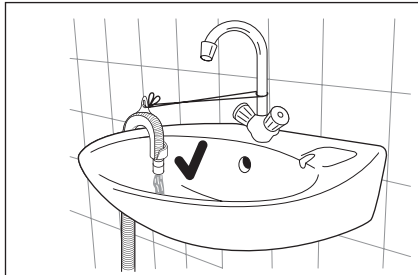
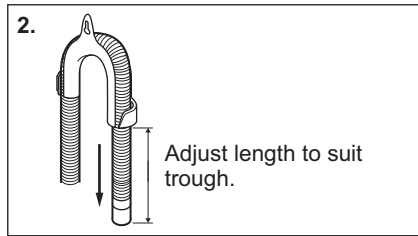
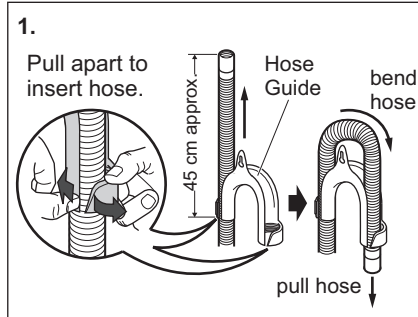


### 14.4 Water Drainage

The end of the drain hose can be positioned in three ways:

- **Hooked over the edge of a sink**, using the plastic hose guide supplied with the machine.

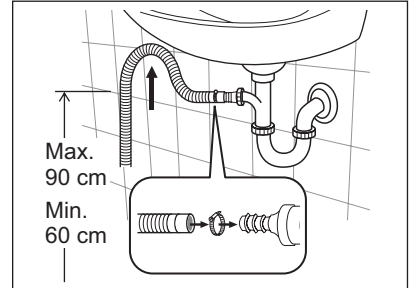
**Fitting Hose Guide**



In this case, make sure the end cannot come unhooked when the machine will be emptied. This could be done by tying it to the tap with a piece of string or attaching it to the wall.

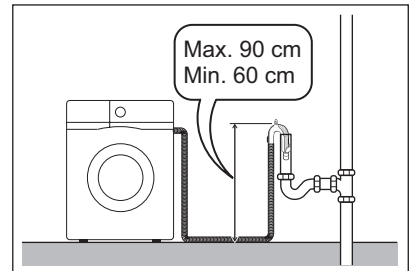
• **In a sink, drain pipe branch.**

This branch must be above the trap so that the bend is at least 60 cm above the ground.



Push the drain hose onto the spigot and secure with a clamp, ensure a loop is formed in the drain hose to prevent waste from the sink entering the appliance.

• **Directly into a drain pipe, at a height of not less than 60 cm and not more than 90 cm.**



The end of the drain hose must always be ventilated, i.e. the inside diameter of the drain pipe must be larger than the outside diameter of the drain hose.

The drain hose must not be twisted or curled. Run it along the floor; only the part near the drainage point must be raised.

For the correct functioning of the machine, the drain hose must remain hooked on the proper support piece situated on the top part of back side of the appliance.

## 14.5 Electrical Connection

This machine is designed to operate on a 220-240 V, single-phase, 50 Hz supply.

**“An incorrect power supply may void your warranty.”**

Check that your domestic electrical installation can take the maximum load required (refer TECHNICAL DATA), also taking into account any other appliances in use.



### CAUTION!

**Connect the machine to an earthed socket outlet.**



**The manufacturer declines any responsibility for damage or injury through failure to comply with the above safety precaution.**




**Should the appliance power supply cable need to be replaced, this shall be carried out by our Service Centre.**

When the appliance is installed, the power supply cable must be easily accessible.

## 15. ENVIRONMENT CONCERNS

### 15.1 Packaging Materials



The materials marked with the symbol  are recyclable.

>PE<=polyethylene


>PS<=polystyrene

>PP<=polypropylene

This means that they can be recycled by disposing them properly in appropriate collection containers.

### 15.2 Old Machine

Use authorized disposal sites for your old appliance. Help to keep your country tidy!

The symbol  on the product or on its packaging indicates that this product may not be treated as household waste.

Instead it shall be handed over to the applicable collection point for the recycling of electrical and electronic equipment. By ensuring this product is disposed of correctly, you will help prevent potential negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste handling of this product.

For more detailed information about recycling of this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

### 15.3 Ecological Hints

To save water, energy and to help protect the environment, we recommend that you follow these tips:

- Normally soiled laundry may be washed without prewashing in order to save detergent, water and time (the environment is protected too!).
- The machine works more economically if it is fully loaded.
- With adequate pre-treatment, stains and limited soiling can be removed; the laundry can then be washed at a lower temperature.
- Measure out detergent according to the water hardness, the degree of soiling and the quantity of laundry being washed.

## 可能影響製造商保固的重要資訊

出於健康與安全考量，遵守本手冊中的使用說明極為重要。未能嚴格遵守本手冊中的相關要求可能導致人身傷害、財產損失，並且可能影響您根據產品隨附的伊萊克斯製造商保養提出索賠。必須按照本手冊說明使用、安裝及運行本產品。若您未遵循本手冊說明而導致產品故障，則無法就伊萊克斯製造商保養提出索賠。

## 我們一心為您

感謝您購買 Electrolux 設備。您選擇的產品融合了我們數十載的專業經驗及創新工藝。精妙而時尚的設計，盡顯人性化元素。無論何時，都可安心使用。歡迎來到伊萊克斯的世界。




敬請瀏覽產品網站：



獲取使用建議、產品手冊、故障排除、維修資訊、購買配件及備件、線上產品註冊資訊：[www.electrolux.com](http://www.electrolux.com)

## 客戶關懷與服務

建議您使用原廠備件。聯絡售後服務中心時，請確保提供以下資料。此資訊位於產品銘牌上。型號、PNC 碼和序號。

-  警告/安全注意事項。
-  一般資訊與貼士。
-  環境資訊。

如有變更，恕不另行通知。

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# 1. 安全資訊

## 1.1 使用條件

本洗衣機旨在用於家庭環境及類似應用場景，例如：

- 商店、辦公室或其他工作環境的廚房區域；
- 農舍；
- 酒店、汽車旅館及其他居民場所；
- 餐飲及住宿場所；
- 公寓或洗衣房的公共區域。


 **警告！** 本洗衣機不得通過外部開關裝置（如計時器）供電，亦不得連接至公用事業頻繁開關的電路。

出於安全考慮，以及為確保正確使用，在安裝及首次使用洗衣機之前，請務必仔細閱讀本使用手冊，包括其中的提示與警告。

為避免不必要的錯誤及事故，務必確保所有使用洗衣機的人員完全熟悉其操作及安全功能。

請妥善保管本說明書，確保在搬運或出售本洗衣機時隨機附帶，以確保洗衣機的整個使用壽命內所有用戶都能正確瞭解本機的使用與安全。

## 1.2 兒童安全

- 本洗衣乾衣機不適合年幼兒童或體弱人士在無人照管的情況下使用。
- 青少年兒童應有成年人看護，以確保不會將本機當做玩具。
- 包裝組件（例如塑膠膜、聚苯乙烯泡沫）可能危及兒童安全，有窒息危險！請將其放置於兒童接觸不到的地方。
- 將所有洗滌劑放置於兒童接觸不到的地方。
- 確保兒童或寵物不會爬入滾筒內。
- 本機配備童鎖功能 (  )，可防止兒童隨意操作控制面板。（參見第 58 頁）

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## 1.3 一般安全

- 以任何方式更改產品規格或試圖改裝本產品均屬危險行為。
- 高溫洗滌程式運作時，機門玻璃可能會變熱。切勿碰觸！
- 確保小型寵物不會爬入滾筒內。為避免發生此情況，請在使用洗衣機前檢查滾筒內部。
- 硬幣、安全別針、釘子、螺絲釘、石頭或任何其他堅硬、鋒利的物品均可能造成嚴重損壞，不得將此類物品放入機器內。
- 用洗衣袋或枕套清洗襪子、鞋帶、可洗皮帶等小件物品，因為此類物品可能會掉入洗衣筒及內滾筒之間。
- 遵循製造商建議的織物柔軟劑和洗滌劑用量。如果超過建議用量，可能會損壞衣物或洗衣機。
- 請勿使用洗衣乾衣機洗滌含鯨須製品的物件、未縫邊的衣料或已撕破的衣料。
- 使用、清潔和維護洗衣機後，務必拔下電源插頭並斷開供水。
- 身體殘障、感官或精神功能減退或缺乏相關知識及經驗的人員（包括兒童）不適合使用本洗衣機，除非有負責其安全的人員在他們使用本機時給予監督或指導。

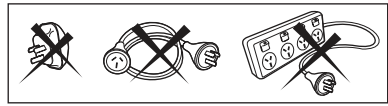
- 任何情況下均不得擅自維修洗衣機。由缺乏相關經驗的人員維修本機可能導致人員受傷或嚴重故障。請聯絡您當地的售後服務中心。請一律使用原廠備件。用量，可能會損壞衣物或洗衣機。

## 1.4 安裝

- 本洗衣機非常沉重，搬運時請務必小心。
- 拆除包裝時，檢查本機是否完好無損。如有任何疑慮，先不要使用，並聯絡售後服務中心。
- 使用洗衣機之前，必須拆除所有包裝材料及運輸螺栓。如未遵守此規定，可能造成嚴重的產品及財產損害。參閱本使用手冊的相關章節。
- 安裝之後，檢查確保洗衣機沒有壓住進水管和排水管，且工作檯面沒有壓住電源線。
- 如果將洗衣機安裝在鋪有地毯的地板上，請調節支腳，以保持空氣流通。
- 安裝後，始終確保軟管及其連接處沒有漏水。
- 安裝洗衣機時，所需的任何管道工程都應由合資格的管道工進行。
- 安裝洗衣機時，所需的任何電氣工程都應由合資格的電工進行。

**!** 如果本機未接地或連至接地系統，可能存在觸電危險！切勿碰觸濕衣物和金屬部件。

**!** 出於安全考慮，切勿使用雙適配器、延長線和多插頭適配器。



## 1.5 使用

- 僅可洗滌適合機洗的織物。遵循每件衣物標籤上的說明進行洗滌。
- 切勿在洗衣機中放入過量衣物。參閱本使用手冊的相關章節。
- 洗滌前，確保已清空衣物的所有口袋，扣緊鈕扣並拉好拉鍊。避免洗滌有磨損或破損的物品，並在洗滌前處理顏料、墨水、鏽跡和草漬等污漬。
- 接觸過揮發性石油產品的衣物不應機洗。如果使用揮發性清潔液，應注意確保先去除衣物上的清潔液，再放入本機。
- 將插頭從電源插座拔出時，切勿拉扯電源線；始終抓住插頭本體。
- 若電源線、控制面板、工作面或底座受損，使得洗衣乾衣機內部可接觸，則切勿使用洗衣乾衣機。
- 部分羽絨被與鴨絨被體積較大，應在大型商用機中洗滌/烘乾，在家用機中洗滌/烘乾之前，請向該產品的製造商確認。
- 使用者應始終確保衣物中未遺留打火機（一次性或其他款式）。

- 切勿對接觸了乾洗液等化學品的衣物進行滾筒烘乾。這些化學品具有揮發性，可能引致爆炸。請僅對已水洗或需要晾乾的衣物進行滾筒烘乾。
- 在乾衣循環中，塑料洗滌劑分液器不應留在滾筒內，因為設計時所用的塑料無法承受高溫。若要直接從洗衣進入乾衣程式，應使用傳統的洗滌劑分液抽屜。



### 小心！

- 除非快速取出並展開所有衣物以使熱量消散，否則在乾衣循環結束之前切勿停止洗衣乾衣機。
- 請勿在洗衣乾衣機內使用乾洗溶劑烘乾衣物。此外，請勿在乾衣循環期間使用洗衣增強產品。

### 為儘量降低洗衣乾衣機火災風險，請遵守以下要求：

- 沾上或浸泡過植物油或食用油的衣物會構成火災隱患，不應放入洗衣乾衣機中。
- 沾上油漬的衣物可能會自燃，尤其是暴露於洗衣乾衣機等熱源時。物品可能會變熱，透過氧化作用產熱。
- 若熱量無法散去，物品可能會過熱起火。堆積、疊放或儲存沾上油漬的衣物可能會使熱量無法散去，形成火災隱患。
- 若無法避免將含有植物油或食用油的布料或被護髮產品污染的布料放入洗衣乾衣機，應先使用額外的洗滌劑在熱水中洗滌——這可以減少隱患，但無法消除隱患。洗衣乾衣機的「冷卻」循環用於降低衣物的溫度。不應在衣物處於高溫狀態時將其從洗衣乾衣機中取出，亦不可堆積或疊放。
- 洗滌前曾用汽油、乾洗溶劑或其他易燃易爆物質清潔、清洗、浸濕或沾污過的衣物，不應放入洗衣乾衣機內。
- 家庭環境中常用的高度易燃物品包括：丙酮、變性酒精、汽油、煤油、去油污劑（部分品牌）、松節油、蠟以及除蠟劑。
- 含泡沫橡膠（也稱為乳膠泡沫）或類似質地橡膠、同類材料的衣物不應在洗衣乾衣機中在加熱設定下烘乾。
- 泡沫橡膠材料受熱時會自燃，可能會引起火災。
- 除非織物柔順劑或產品的製造商特別推薦，否則不應為了消除靜電影響而在洗衣乾衣機中使用織物柔順劑或類似產品。
- 含金屬固件的內衣不應放入洗衣乾衣機內。若金屬固件在乾衣期間鬆脫，可能會導致洗衣乾衣機受損。若有乾衣支架，可為此等衣物使用乾衣支架。
- 浴帽或嬰兒防水餐巾罩等塑料製品不應放入洗衣乾衣機內。

## 2. 產品說明

### 2.1 零件

工作檯面

洗滌劑/柔順劑分配器  
(參見第 60 頁)

控制面板  
(參見第 52 頁)

機櫃

機門

前面板

排水泵過濾器  
(參見第 71 頁)

調平支腳 (前)

運輸螺栓

電源線

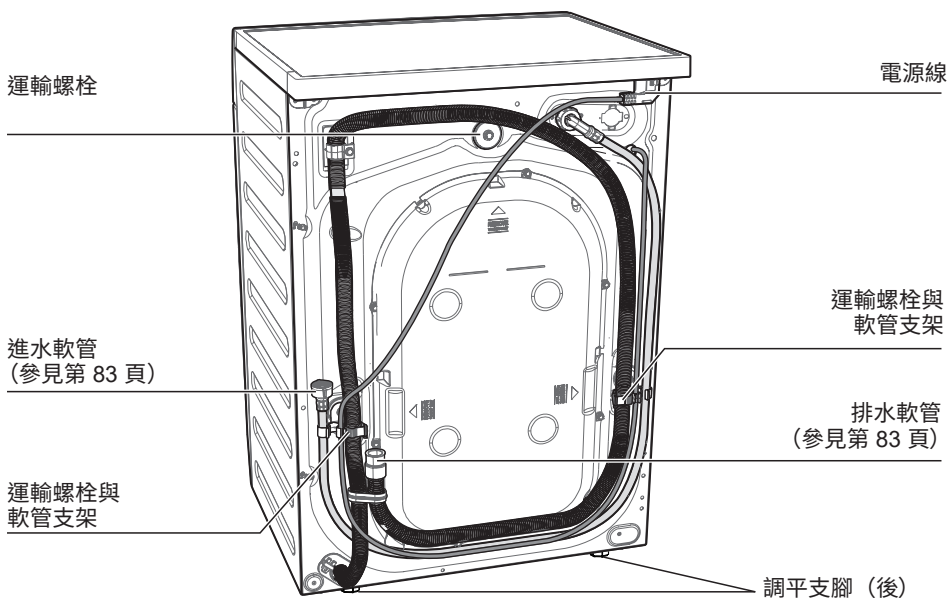
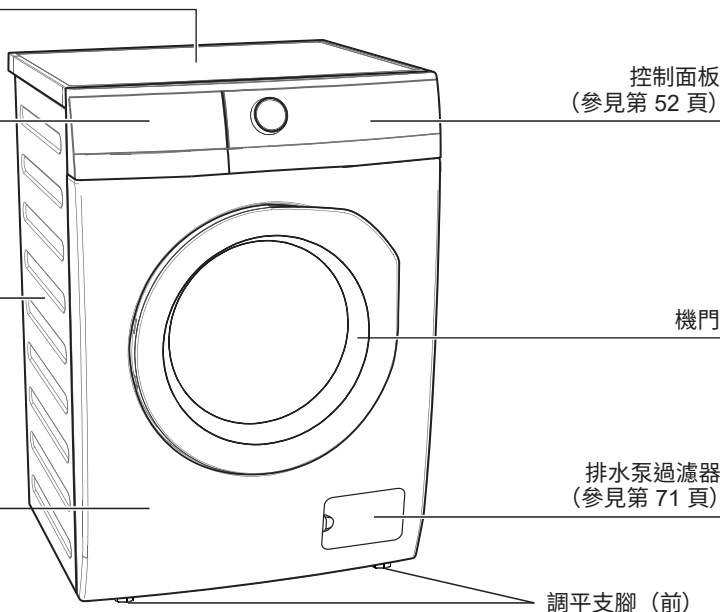
進水軟管  
(參見第 83 頁)

運輸螺栓與  
軟管支架

運輸螺栓與  
軟管支架

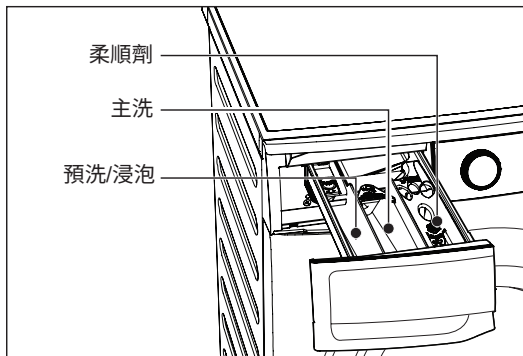
排水軟管  
(參見第 83 頁)

調平支腳 (後)



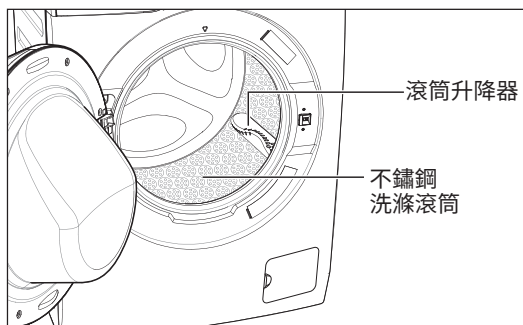
洗滌劑/柔順劑分配器

(更多資訊請參閱第 60、70 頁)

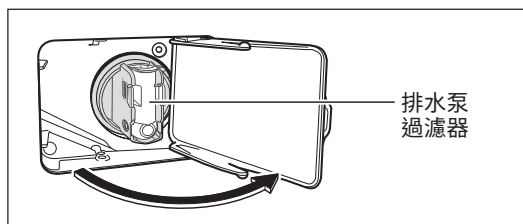


機門 (打開時)

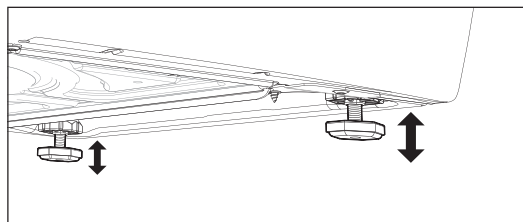
(更多資訊請參閱第 60 頁)



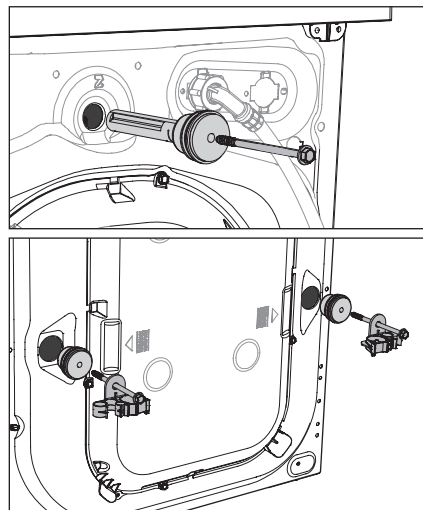
排水泵過濾器 (打開時)



調平支腳



運輸螺栓 (拆除時)



**!** 必須先拆除運輸螺栓，再使用洗衣機。

2.2 配件

塑膠封蓋

拆除運輸螺栓後，關閉機櫃後側的孔。



塑膠軟管導向器

用於將排水軟管固定在洗手池邊緣。

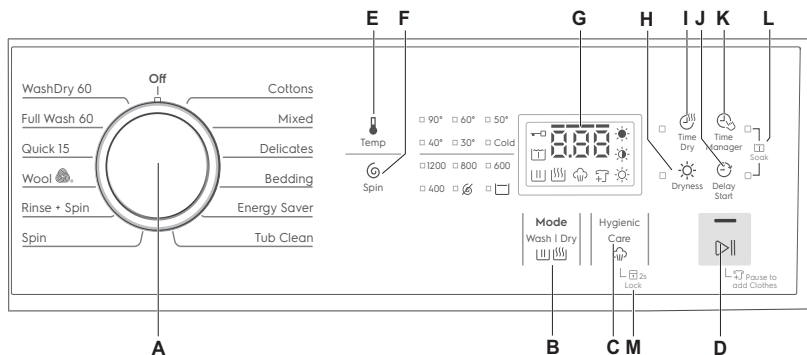


## 3. 控制面板

### 3.1 控制面板說明

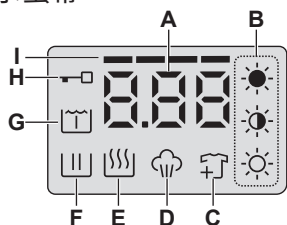
#### 300 系列

#### 控制面板



- |                                |                    |
|--------------------------------|--------------------|
| <b>A</b> 程式旋鈕                  | <b>G</b> 顯示螢幕      |
| <b>B</b> 模式選擇觸控按鈕              | <b>H</b> 乾燥度觸控按鈕   |
| <b>C</b> 除菌護理觸控按鈕              | <b>I</b> 乾衣時間觸控按鈕  |
| <b>D</b> 開始/暫停觸控按鈕<br>(暫停加衣選項) | <b>J</b> 預約觸控按鈕    |
| <b>E</b> 溫度觸控按鈕                | <b>K</b> 時間管理器觸控按鈕 |
| <b>F</b> 轉速觸控按鈕                | <b>L</b> 浸泡選項      |
|                                | <b>M</b> 童鎖選項      |


#### 顯示螢幕



- |                    |                     |
|--------------------|---------------------|
| <b>A)</b> 程式時間     | <b>B)</b> 乾燥度圖示     |
|                    | ☀️ 特別乾燥    ☀️ 櫥櫃級乾燥 |
|                    | ☀️ 熨斗級乾燥            |
| <b>C)</b> 加衣圖示     |                     |
| <b>D)</b> 除菌護理階段圖示 |                     |
| <b>E)</b> 乾衣階段圖示   |                     |
| <b>F)</b> 洗滌階段圖示   |                     |
| <b>G)</b> 浸泡圖示     |                     |
| <b>H)</b> 機門鎖定圖示   |                     |
| <b>I)</b> 時間管理器進度  |                     |











### 3.2 程式圖表

程式; 溫度範圍	最大 轉速	最大衣物量 (乾衣物)		衣物類型及髒污程度
		洗	乾	
棉質; 冷水至 90°C	1200 rpm	最大 <sup>1)</sup>	最大 <sup>1)</sup>	白色與彩色棉質衣物。
合成; 冷水至 60°C	1200 rpm	4 kg	3 kg	合成纖維或混紡織物。
纖柔; 冷水至 40°C	1200 rpm	4 kg	–	纖柔的織物，如腈綸、粘膠、滌綸物品。
床單; 冷水至 60°C	800 rpm	3 kg	–	適合單件合成毛毯、羽絨被、床單等的專用程式。
節能洗; 40°C 和 60°C <sup>2)</sup>	1200 rpm	最大 <sup>1)</sup>	最大 <sup>1)</sup>	白色與彩色速乾棉質衣物。設定此程式以獲得優質洗衣效果，同時降低能耗。洗滌程式時間延長。
滾筒清潔 60°C	–	–	–	用於清潔滾筒。
脫水	1200 rpm	最大 <sup>1)</sup>	最大 <sup>1)</sup>	將衣物脫水並排出滾筒中的水。
過水 + 脫水	1200 rpm	最大 <sup>1)</sup>	最大 <sup>1)</sup>	用於過水和甩乾衣物。
羊毛  ; 冷水至 40°C	1200 rpm	1.5 kg	1 kg	髒污程度一般的嬰兒棉質衣物和精細織物。
15 分鐘快洗; 冷水至 30°C	1200 rpm	1.5 kg	–	輕度髒污的合成或混紡織物。
滿洗 60; 30°C 至 60°C	1200 rpm	最大 <sup>1)</sup>	4 kg	日常穿著的彩色棉質衣物，如 T 恤衫、襯衫、毛巾和內衣。適合髒污程度一般的衣物。
洗衣乾衣 60'; 30°C, 40°C	1200 rpm	1 kg	1 kg	不間斷洗衣與乾衣程式，適合污垢較少的 3 - 5 件襯衫。

1) 最大容量取決於洗衣乾衣機的型號（見控制面板上的定義）。

2) 滿負荷洗滌髒污程度一般的棉質織物時，建議使用貼有節能節水能效標籤的節能洗程式，並選擇 60°C 的溫度選項。

### 3.3 程式選項相容性

程式	選項							
	 免脫水	 免排水	 乾燥度 <sup>2)</sup>	 乾衣時間 <sup>2)</sup>	 預約	 時間管理器	 浸泡	 除菌護理 <sup>1)</sup>
棉質	■	■	■	■	■	■	■	■
合成	■	■	■ <sup>3)</sup>	■	■	■	■	■
纖柔	■	■			■	■	■	■
床單	■				■	■	■	■
節能洗	■	■	■	■	■		■	■
滾筒清潔								
脫水	■		■	■	■			
過水 + 脫水	■	■	■	■	■			
羊毛	■	■		■	■			
15 分鐘快洗	■	■			■			
滿洗 60	■	■	■	■	■			
洗衣乾衣 60'	■				■			

1) 除菌護理選項僅可配合 40°C 至 90°C 的水溫使用。

2) 請勿選擇低於電器建議的脫水速度，以免乾衣時間過長，從而達不到節能目的。在任何情況下，僅可在選擇乾衣後選擇轉速。


3) 該程式只能選擇「晾乾」選項。

### 3.4 選項

#### 洗衣/乾衣模式觸控按鈕

此觸控按鈕用於選擇機器的程式模式。可用的程式模式有：

- 僅洗衣模式（預設）
- 洗衣 + 乾衣模式
- 僅乾衣模式

 如果模式與所選程式不兼容，則符號「---」將在顯示幕上閃爍，並伴有蜂鳴聲。

 僅可透過關閉機器來變更正在執行的程式模式。

#### 溫度觸控按鈕

若要使衣物在不同於洗衣乾衣機建議的溫度下洗滌，反覆按下此觸控按鈕可升高或降低洗衣溫度。

#### 轉速選擇觸控按鈕

若要使衣物在不同於洗衣乾衣機建議的速度下轉動，反覆按下此觸控按鈕以加快或減慢轉速，或選擇「保持過水」。

### ● 不脫水 (☒)

免脫水選項將省略所有脫水階段，增加過水次數。

### ● 保持過水 (□)

選擇此選項後，洗衣機不會排出一一次過水的水，滾筒定期轉動以防止衣物起皺。

機門仍保持鎖定，指示必須排空水。

**i** 滾筒內有水時，機門保持鎖定。要繼續循環，必須輕按 **▶** (開始/暫停)。

### 除菌護理 (☁) 觸控按鈕

選擇此選項可在過水循環後增加 30 分鐘左右的蒸汽甩乾時間。此選項的指示燈將會亮起。

- 在蒸汽循環中，滾筒內不需要看到蒸汽。蒸汽在滾筒下方產生，可以自然飄升至衣物中。
- 整個蒸汽循環期間，可能不會看到蒸汽。
- 半載時，蒸汽功能效率更高。
- 在蒸汽循環結束時，衣物更為溫暖、柔軟，與滾筒分離開來。

#### **i** 注意

如果選擇蒸汽選項，過水溫度將升高。蒸汽循環期間，您可能發現蒸汽從洗衣乾衣機的排水管中冒出，這是正常現象，不必驚慌。

### 時間管理器

此選項可用於調節洗衣時間。重複按此觸控按鈕可根據衣物髒污程度增加或減少洗衣時間。可參考下表進行調節。

髒污程度				
輕度	>>	中度	>>	重度
—	—	—	—	—

### 預約觸控按鈕

此選項可用於預約程式 30 分鐘、60 分鐘或 90 分鐘，然後可以按小時預約 2 到 20 小時。

您選擇的預約將顯示在顯示屏上。結束時間將增加以顯示您選擇的預約。

此選項必須在設定好程式之後、按下啟動/暫停按鈕之前選擇。

若要在預約期間向機器中添加衣物，按下「啟動/暫停」觸控按鈕以使機器進入暫停模式。添加衣物，關門並再次按下「啟動/暫停」觸控按鈕。

您可以隨時取消預約時間：反覆按「預約」觸控按鈕，直到顯示幕顯示預約時間為「0」，然後按啟動/暫停觸控按鈕。

### 烘乾時間 (☁) 觸控按鈕

若要執行定時乾衣程式，反覆按下此觸控按鈕，直到達到所需的時間。

#### **i** 注意

- 允許的最大定時乾衣變更取決於所選的洗衣程式。
- 最終時間值為洗衣 + 脫水 + 乾衣循環的總持續時間。
- 程式結束時，設備將執行防皺階段約 10 分鐘。在這段時間，顯示幕上會顯示剩餘時間「End」，而且機門會被鎖上「→」。

**i** 若要在防皺階段開門或中斷程式，則按下「啟動/暫停」觸控按鈕。

**乾衣時間選項指南：**

布料類型	衣物量 (kg)	轉速 (rpm)	建議時間 (Hrs)
棉麻織物 (浴衣、浴巾等)	最大 <sup>1)</sup>	1200	3 - 4
	2.5 - 4.5	1200	2 - 3
	2	1200	1 - 2
合成或混紡布料衣物 (針織套衫、罩衫、內衣、家用亞麻製品等)。	3	1200	2 - 3
	1	1200	1
羊毛與可手洗羊毛。	1	1200	2

1) 最大容量取決於洗衣乾衣機的型號 (參閱控制面板上的定義)。

**乾燥度觸控按鈕**

按下此觸控按鈕以使用自動感應功能設定乾燥度。顯示屏將顯示所選選項。

- 特別乾燥
- 櫥櫃級乾燥
- 熨斗級乾燥

 **注意**

- 乾燥度的設定基於所選的洗衣程式。

- 最終時間值為洗衣 + 脫水 + 乾衣循環的總持續時間，以預設衣物量為基礎計算。
- 程式結束時，設備將執行防皺階段約 10 分鐘。在這段時間，顯示幕上會顯示剩餘時間「End」，而且機門會被鎖上「」。

若要在防皺階段開門或中斷程式，則按下「啟動/暫停」觸控按鈕。

**乾燥選項指南：**

乾燥度	布料類型	衣物量
<b>特別乾燥</b> 適合毛巾或類似物品	棉麻織物 (浴衣、浴巾等)	最多達到上限 <sup>1)</sup> kg
<b>櫥櫃級乾燥</b> 適合要立即收納但無需熨燙的衣物	棉麻織物 (浴衣、浴巾等)	最多達到上限 <sup>1)</sup> kg
	合成或混紡布料 (針織套衫、罩衫、內衣、家用亞麻製品)	最多達到 3 kg
<b>熨斗級乾燥</b> 適合熨燙	棉麻織物 (床單、桌布、襯衫等)	最多達到上限 <sup>1)</sup> kg

1) 最大容量取決於洗衣乾衣機的型號 (參閱控制面板上的定義)

 **乾衣循環的持續時間**

乾衣時間可能因以下因素而異：

- 最終轉速；
- 乾燥度 (特別乾燥、櫥櫃級乾燥或熨斗級乾燥)；
- 衣物類型；
- 衣物量。

 **纖維殘留**

烘乾新毛巾等絨毛布料後，建議執行「滾筒自潔」程式，確保徹底清除可能留在滾筒內的殘留物，使其不會粘在後續烘乾的服裝上。每次乾衣循環結束後，清潔排水幫浦濾網。請參閱第 11 小節「保養與清潔」中的保養與清潔內容。

### **i** 額外乾衣



若在程式結束時衣物仍然很濕，請再次設定短時乾衣循環。

- 洗衣乾衣機循環的最終部分將發生，但無熱量（冷卻循環）。這將確保衣物呈低溫狀態。
- **警告！**  
為防止布料起皺或縮水，請避免過度乾衣。


## 3.5 設定

### 浸泡 ( ) 選項

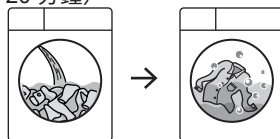
此選項用於在主洗階段開始之前的洗滌初期先浸泡臟污嚴重和有頑固污漬的衣物。

- 如要啟用此選項，請按住「時間管理器」及「預約」觸控按鈕約 2 秒，直到顯示幕顯示圖示「」。
- 若要停用此選項，再次按住「時間調節」觸控按鈕約 2 秒，直至「」圖示熄滅。

**i** 即使設備關閉，此選項將保持啟用。此選項會將所選程式的時長增加大約 50 分鐘。並且用水多於正常洗滌。過程如下。

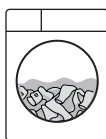
**i** 在「浸泡」注入槽加入「浸泡」洗滌劑。

1. 注入水，轉動洗滌滾筒（需要大約 20 分鐘）。



在按「開始/暫停」觸控按鈕後，機器將開始洗滌滾筒加水，滾筒開始緩慢旋轉，以溶解洗滌劑並均勻分配衣物。

2. 浸泡（需要大約 30 分鐘）。



機器將進入浸泡過程，洗滌滾筒將停止，一會兒後再轉動，以分配衣物。

3. 在浸泡過程完成後，機器將再次檢查水量，並啟動所選的程式，繼續使用相同的浸泡水。

### **i** 注意

如果您不想使用浸泡水洗滌衣物，請執行下列步驟：

1. 輕按「開始/暫停」以暫停洗衣機。然後將程式旋鈕旋轉至「關」以關閉洗衣機。
2. 在主洗注入槽加入洗滌劑，並選擇您想要的程式。再次輕按「開始/暫停」可啟動所選程式。


機器將自動偵測並排出洗滌滾筒中的水，然後重新注入用於洗滌的水。

### 注意

- 可以選擇任何溫度，但此循環建議使用「冷」水，因為熱水可能會固定一些污漬。
- 使用建議用於正常洗滌循環的洗滌劑量。如果需要，請使用對織物安全的漂白劑或浸泡劑，將它們倒入洗滌劑注入槽。


## 童鎖 (🔒) 選項


本洗衣機提供童鎖功能，可在洗衣機無人看管時保持機門緊閉，不必擔心洗衣機對兒童造成傷害或本身發生損壞。


 輕按「開始/暫停」觸控按鈕後，可設定此選項。

### 設定「童鎖」選項：

- 如要啟用此功能，按住「除菌護理 (🧼)」觸控按鈕 3 秒左右，直至顯示螢幕出現「L 🔒」圖示。

 如果在童鎖功能啟用時輕按任意觸控按鈕，「L 🔒」圖示會在顯示螢幕上閃爍 3 次，同時發出蜂鳴聲。


 觸控按鈕將予鎖定。

 即使在關閉洗衣機後，此功能仍然保持啟用狀態。

- 如要停用此功能，按住「除菌護理 (🧼)」觸控按鈕 2 秒左右，直至顯示螢幕出現「L 🔒」圖示。

## 啟用/停用洗衣結束蜂鳴器

此選項可用於設定是否在程式結束時啟用或停用蜂鳴器。例如，當設定就寢後開始洗衣時，您可能需要停用蜂鳴器，這樣，當洗衣在大約 1 小時後完成時，就不需要蜂鳴器響起，以免打擾您的睡眠。

 嚴重故障等錯誤警報不會停用。

- 若要停用蜂鳴器聲音，請同時按下「溫度」和「脫水」觸控按鈕約 3 秒，圖示「b 🔒F」將顯示在顯示幕上並伴有蜂鳴聲。
- 要恢復預設設定，同時輕按這 2 個觸控按鈕約 3 秒鐘，顯示螢幕將出現「b 🔒r」圖示，並響起蜂鳴聲。

### 3.6 開始/暫停 (▷||) 及添加衣物 (👕) 觸控按鈕

此觸控按鈕有 2 個功能：

#### 1. 開始/暫停 (▷||)


選擇想要的程式及選項後，輕按此觸控按鈕以啟動洗衣機。開始/暫停引導燈將停止閃爍並保持亮起。

若選擇了「預約」選項，倒計時將開始且將在顯示屏上顯示。

要中斷正在運行中的程式，輕按此觸控按鈕以暫停本機，開始/暫停引導燈開始閃爍。

要從中斷點重新啟動程式，再次輕按此觸控按鈕，開始/暫停引導燈將停止閃爍。

#### 2. 添加衣物 (👕)

 只有在顯示螢幕上出現「👕」圖示時才能添加衣物。

要添加衣物：

1. 輕按「開始/暫停」觸控按鈕暫停程式。
2. 等待洗衣機完全停止運轉後，再打開機門（等待門鎖「🔒」圖示關閉）。
3. 添加衣物，並關閉機門。
4. 再次輕按「開始/暫停」觸控按鈕繼續執行程式。

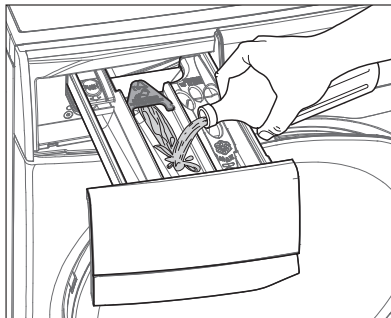
## 4. 首次使用前

### 注意

安裝期間，或首次使用之前，您可能會發現機器內有少量水。這是在機器完成出廠完整功能測試之後殘留的水，旨在確保洗衣機在交付到客戶手中時所有功能均完好，沒有任何問題。

1. 確保電氣和水管連接符合安裝要求。
2. 洗衣階段，在洗滌劑注入槽內放入 2 升水。此操作將啟動排水系統。

3. 選擇棉質循環 90°C，洗衣機內不要放入任何衣物，這樣可去除在製造流程中內筒和外筒上的殘留物，然後啟動洗衣機。



## 5. 日常使用 - 洗衣 (僅)

### 5.1 裝入洗滌衣物

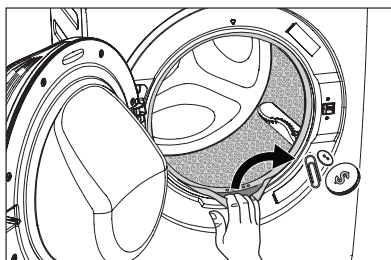
1. 打開水喉。
2. 將電源插頭插入電源插座。
3. 轉動旋鈕可設定程式。洗衣機將預設一個溫度並為您選擇的程式自動選擇脫水轉速值。

選擇器旋鈕可以順時針轉動或逆時針轉動。

旋轉到「關」重設程式/關閉洗衣機。

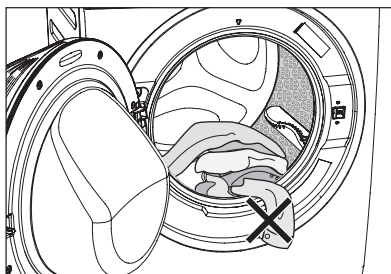
在程式結束時，選擇器撥盤必須轉至「關」才可關閉洗衣機。

4. 檢查並取出可能落入折邊中的任何異物 (如有)。




5. 將衣物裝入滾筒內，每次裝入一件，盡可能抖鬆。(參閱第 66 頁「洗滌提示」)
6. 關閉機門。

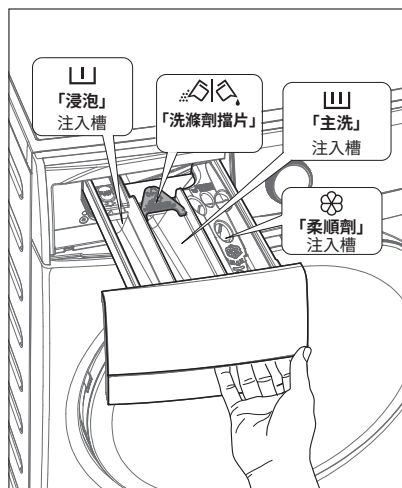
 確保密封條和機門之間沒有衣物。





### 5.2 使用洗滌劑及洗滌添加劑

 使用之前，請先閱讀第 67 頁的「洗滌劑類型與洗滌劑用量」。

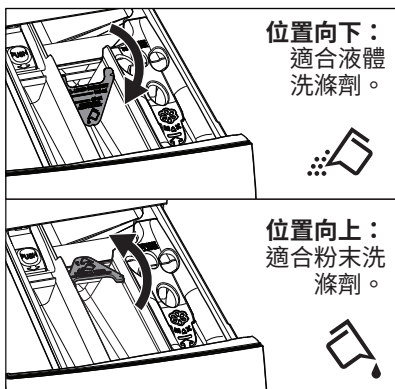
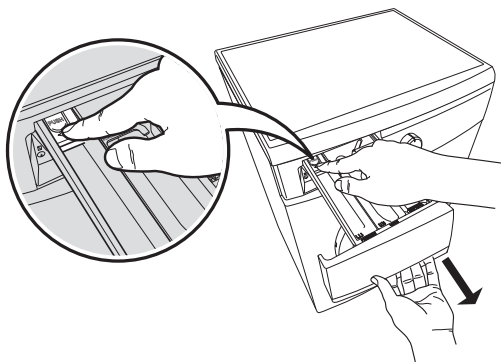
1. 洗滌劑分液抽屜  
洗滌劑分液器分為三格。



-  「主洗」注入槽  
該注入槽可用於投放所有程式使用的洗滌劑。
-  「浸泡」注入槽  
該注入槽僅在選擇「浸泡」選項時投放洗滌劑。




- **洗滌劑擋片**  
用於粉末或液體洗滌劑的擋片。



#### **i** 使用洗衣液時

- 不可使用凝膠狀或粘稠狀洗衣液。
  - 放入量不可超過最大液位線。
  - 請勿設定「預約」。
2. 按量使用洗滌劑和織物柔順劑；
- 拉出分配器抽屜直至打開到最大位置。
  - 按量使用洗滌劑，將其倒入主洗注入槽 [11] 內。

- 需要時，將織物柔順劑倒入標記為  的注入槽內。
- 輕輕關閉抽屜。

#### **i** 注意

柔順劑的使用量不得超過抽屜內的「MAX」標記。

如果使用較為濃稠的柔順劑，建議先用水稀釋。

#### **i** 注意

洗滌劑、柔順劑和水的殘留物可能會沉積在分配器中。建議您定期清潔分配器以清除任何殘留物。

## 5.3 選項設定

1. 若您希望衣物使用的轉速與溫度不同於洗衣乾衣機建議的轉速與溫度，反覆按下「轉速」與「溫度」觸控按鈕可變更轉速與溫度。

如欲使用專用功能洗衣，請輕按選項觸控按鈕。

#### **i** 注意

- 不同的功能可以組合使用，具體取決於選定的程式。
  - 如果選項與選定的洗衣程式不相容，顯示螢幕上將出現閃爍的「- - -」符號，同時發出蜂鳴聲。
2. 若要預約洗衣程式，反覆按下「預約」觸控按鈕以選擇觸控按鈕預約時間。能洗衣，請輕按選項觸控按鈕。

## 5.4 開始循環 (▷||)

要啟動程式，請輕按「開始/暫停」觸控按鈕。相應的指示燈將停止閃爍，螢幕上將顯示預設程式持續時間。

程式啟動約 15 分鐘後：

- 本機會根據衣物類型和衣物量自動調節選定程式的持續時間。
- 顯示螢幕將顯示調節後的程式持續時間。

### 注意

如果在程式運行期間按任意觸控按鈕，「---」符號會在顯示螢幕上閃爍，同時發出蜂鳴聲。（開始/暫停觸控按鈕除外）

## 5.5 程式中斷

- 如要暫停，請輕按「開始/暫停」。指示燈將開始閃爍。
- 再次輕按「開始/暫停」。程式將繼續。

## 5.6 變更程式

要變更運行中的程式，唯一方法是重設。

- 將程式選擇器旋鈕轉到位置「關」，以取消程式並關閉洗衣機。
- 將程式選擇器旋鈕轉到新程式位置，並且變更任何可用的選項。輕按「開始/暫停」▷||可啟動新程式。


 洗衣機不排水。


## 5.7 變更選項

程式啟動後，可以變更部分選項。

1. 輕按「開始/暫停」觸控按鈕。指示燈將開始閃爍。
2. 如可用，可視需要變更選項。
3. 再次輕按「開始/暫停」。程式將繼續。

## 5.8 打開機門


當程式或預約功能運行時，機門將保持緊鎖狀態，同時顯示幕顯示指示燈「」。首先，輕按「開始/暫停」觸控按鈕將洗衣機設為「暫停」。等待門鎖指示燈熄滅，再打開機門。

如果門鎖指示燈「」沒有熄滅，即表示洗衣機已經在加熱，水位高於機門底邊，或滾筒正在轉動。在此情況下，機門無法打開。如需打開機門，必須先排水再開門。



如遇緊急情況，請參閱第 79 頁的「機門緊急打開」。

## 5.9 程式結束時


- 洗衣機自動停止運作。
- 提示音將響起。
- 顯示螢幕顯示「End」。
- 開始/暫停觸控按鈕指示燈熄滅。
- 門鎖指示燈「」熄滅。
- 從洗衣機中取出衣物。確保滾筒已清空。
- 保持機門微開，防止發霉和異味。
- 關閉水喉。

**i** 注意

程式結束時，剩餘時間可能會忽然從 7 分鐘或更少時間降至 0，這是因為在感測衣物量階段高估了所需的總程式時間。在某些情況下（達到完美均衡載量），程式時間可能短於感測衣物量階段的估計時間。這是正常現象，不必擔心，這並不會影響洗滌效果。




## 5.10 當洗衣程式完成，但滾筒內仍有水時

（使用選項「免排水 」）

- 滾筒定期轉動以防止衣物褶皺。
- 「開始/暫停」指示燈閃爍，以提醒您排水。
- 門鎖指示燈「」亮起。門保持鎖定。

**i** 必須先排水，再打開機門。

排水：



1. 輕按「開始/暫停 
- 洗衣機將排水並以選定程式的最大轉速脫水。
- 或者**，在按下「啟動/暫停」觸控按鈕之前，您可以按下「脫水」觸控按鈕來更改脫水速度。如希望洗衣機僅排水，可以選擇「免脫水 ()」。
2. 當程式完成後，門鎖指示燈「
  3. 將程式選擇器旋鈕轉到位置「關」，以停用洗衣機。

**i** 注意


大約 18 小時後，如未按下「開始/暫停」觸控按鈕，洗衣機將自動排水並脫水（「羊毛」程式除外）。

## 5.11 自動關閉模式

在以下情況下，「自動待機」(AUTO Standby) 模式將自動關閉洗衣機，以減少耗電量：

- 輕按「開始/暫停 
- 所有指示燈和顯示螢幕將會關閉。
- 「開始/暫停 






**i** 輕按任何觸控按鈕可重新啟用洗衣機。

- 洗滌程式結束後 5 分鐘，如果您不停用洗衣機，節能功能將會啟動。
- 所有指示燈和顯示螢幕將會關閉。
- 「開始/暫停 

**i** 輕按任何觸控按鈕可重新啟用洗衣機。


- 顯示螢幕將顯示最後一個洗衣程式結束。
- 再次輕按任意觸控按鈕，以顯示最後一個洗衣程式。
- 轉動選擇器旋鈕可設定新的洗滌程式。

## 6. 日常使用 - 乾衣 (僅)

-  必須開啟水龍頭且排水管必須放入水槽或連接至排水喉管。
- 衣物量不得超過本機的最大乾衣容量。
- 轉動旋鈕可設定洗衣程式，您可以根據衣物選擇乾衣選項（參閱第 53 頁的程式圖表），然後按下**模式**觸控按鈕，將機器切換至**僅乾衣模式**。
- 若要選擇自動乾衣，則按下「乾燥度」選項，直至所需乾燥度的相應圖示出現在顯示屏上。（參見第 56 頁）
- 如果您想選擇定時烘乾，請反覆按「烘乾時間」選項，直到您需要的烘乾時間出現在顯示幕上。（參見第 56 頁）
- 按下「開始/暫停」觸控按鈕啟動程式。剩餘時間將按分鐘更新。
- 程式結束時：
  - 提示音將響起。
  - 顯示幕將顯示「END」，「防褶皺」圖示亮起。
  - 門鎖指示燈「」仍亮起。
  - 本設備將執行防皺階段約 10 分鐘。防褶皺階段完成後，門鎖指示燈「」熄滅。顯示螢幕顯示「END」。
-  若要在防皺階段開門或中斷程式，則按下「啟動/暫停」觸控按鈕。
- 將程式選擇器旋鈕轉到位置「關」，以停用洗衣機。
-  在各個乾衣循環結束時，衣物的溫度較高。為了您的安全，請將門保持開啟狀態，等待衣物冷卻後再取出。

## 7. 日常使用 - 洗衣與乾衣 (不間斷程式)

### 7.1 洗衣程式 + 「乾燥度」選項

- 裝載衣物並加入洗滌劑與織物柔順劑。衣物量不得超過本機的最大乾衣容量。
- 轉動旋鈕可設定洗衣程式，您可以根據衣物選擇乾衣選項（參閱第 11 頁的程式圖表），然後按下**模式**觸控按鈕，將機器切換至**洗衣 + 乾衣模式**。
- 透過按下相關觸控按鈕來選擇所需選項。若可行，請勿選擇低於本機建議的轉速，以免無謂延長乾衣時間而浪費能源。
- 透過按下「乾燥度」觸控按鈕來設定乾燥度。然後顯示屏將顯示洗衣與乾衣循環的整個持續期間。
  -  如果程式與所選的乾衣選項不兼容，則符號「---」將在顯示幕上閃爍。
- 按下「啟動/暫停」觸控按鈕啟動程式。剩餘時間將在顯示屏上按分鐘更新。

- 在程式結束時，將程式選擇器旋鈕轉到位置「關」，以停用洗衣機。



在各個乾衣循環結束時，衣物的溫度較高。為了您的安全，請將門保持開啟狀態，等待衣物冷卻後再取出。

### **i** 注意

- 若要在防皺階段開門或中斷程式，則按下「啟動/暫停」觸控按鈕。
- 部分乾衣程度選項對部分程式不可用。

- 當選擇「熨乾 ☀️」選項時，顯示時間將在程式啟動約 15 分鐘後根據衣物類型和衣物量調整。

顯示屏將顯示調整後的新時間。

- 當選擇「特乾 ☀️」或「晾乾 ☀️」時，若洗衣乾衣機感應到所需的烘衣程度已達到，則顯示時間將在乾衣循環結束時進行調整。如果衣物量低於最大負荷能力，剩餘時間可能會突然減少，例如從大約 5 分鐘縮短至 0。

## 7.2 洗衣程式 + 「烘乾時間 ☀️」選項

1. 裝載衣物並加入洗滌劑與織物柔順劑。衣物量不得超過本機的最大乾衣容量。

2. 轉動旋鈕可設定洗衣程式，您可以根據衣物選擇乾衣選項（參閱第 11 頁的程式圖表），然後按下**模式**觸控按鈕，將機器切換至**洗衣 + 乾衣模式**。

3. 透過按下相關觸控按鈕來選擇所需選項。若可行，請勿選擇低於本機建議的轉速，以免無謂延長乾衣時間而浪費能源。

4. 反覆按下「烘乾時間 ☀️」觸控按鈕設定乾衣時間，直到達到所需的乾衣時間。然後顯示屏將顯示洗衣與乾衣循環的整個持續期間。



如果程式與所選的乾衣選項不兼容，則符號「---」將在顯示幕上閃爍。

5. 按下「啟動/暫停」觸控按鈕啟動程式。剩餘時間將在顯示屏上按分鐘更新。

6. 在程式結束時，將程式選擇器旋鈕轉到位置「關」，以停用洗衣機。



在各個乾衣循環結束時，衣物的溫度較高。為了您的安全，請將門保持開啟狀態，等待衣物冷卻後再取出。

### **i** 注意

- 若要在防皺階段開門或中斷程式，則按下「啟動/暫停」觸控按鈕。
- 若僅設定乾衣 10 分鐘，本設備僅會執行冷卻階段。

## 8. 洗滌提示

### 8.1 衣物分類

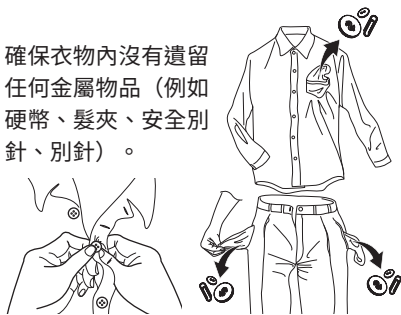
遵守每件衣物標籤上的洗滌代碼符號和製造商洗滌說明。將衣物按如下類別分類：白色織物、彩色織物、合成纖維、纖柔織物、羊毛織物。

### 8.2 溫度

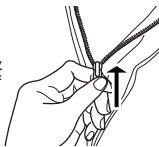
溫度	髒污程度
90°C	適用於髒污程度一般的白色棉質和亞麻織物（例如茶巾、毛巾、桌布、床單...）。
60°C 50°C	適用於髒污程度一般的不褪色亞麻、棉質或合成纖維衣物（例如襯衫、睡袍、睡衣...）和髒污程度較輕的白色棉質衣物（例如內衣）。
40°C 30°C 冷水	適用於纖柔織物（例如網狀窗簾）、混紡衣物（包括合成纖維）以及帶純新羊毛、可機洗、不縮水標籤的羊毛織物。

### 8.3 裝入洗滌衣物之前

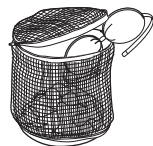
- 確保衣物內沒有遺留任何金屬物品（例如硬幣、髮夾、安全別針、別針）。



- 扣好枕套，拉好拉鍊，扣好鉤扣和按扣。繫緊任何帶子或長繩。



- 用網狀洗衣袋洗滌文胸、連褲襪和其他纖柔織物，洗衣袋可以從超市購買。



- 確保將棉絨收集器與棉質織物分開洗滌。
- 避免將白色衣物與彩色衣物混合洗滌。白色衣物可能在洗滌後失去其「潔白度」。
- 新的彩色織物可能會在首次洗滌時褪色；因此，第一次應單獨洗滌。
- 洗滌前去除頑固污漬。
- 使用專用清潔劑或清潔膏擦拭重度髒污的區域。處理窗簾時要特別小心。拆除掛鉤或將它們放在洗衣袋或洗衣網內。

### 8.4 最大衣物量

建議的衣物量如第 53 頁的程式圖表所示。通用規則：

放入衣物	Quantity
棉麻織物	滾筒滿載，但不能塞特別滿；
合成纖維	不超過滾筒容量的一半；
纖柔織物和羊毛織物	不超過滾筒容量的三分之一；

洗滌最大衣物量可以最大程度利用水資源和電力。對於重度髒污的衣物，則應減少衣物量。

### 8.5 祛除污漬

僅用水和洗滌劑可能無法去除頑固的污漬。因此，建議在洗滌前對其進行處理。

**血漬：**用冷水處理新沾染的血漬。對於乾掉的血漬，先將衣物用專用洗滌劑在水中浸泡一夜，再用肥皂和水搓洗。

**油性顏料：**先用輕質汽油去污劑潤濕，將衣物放在軟布上並輕輕擦拭污漬；多處理幾次。

**變乾的油漬：**用松節油潤濕，將衣物放在柔軟的表面上，用指尖和棉布輕輕擦拭污漬。

**鏽跡：**用草酸溶於熱水中，或用除鏽劑在冷水中處理。請小心處理時間長久的鏽跡，因為纖維素結構已經破壞，織物很容易破洞。

**黴斑：**用漂白劑處理，然後漂洗乾淨（僅限白色和不褪色衣物）。

**草漬：**用肥皂輕輕搓洗，然後用漂白劑處理（僅限白色和不褪色衣物）。

**滾珠筆和膠水：**用丙酮溶液 (\*) 潤濕，將衣物放在軟布上，並輕輕擦拭污漬。

**唇膏：**如上所述用丙酮溶液 (\*) 潤濕，然後用甲基化酒精處理污漬。用漂白劑去除白色織物上的任何殘留痕跡。

**紅酒：**浸泡在水和洗滌劑中，過水並用醋酸或檸檬酸處理，然後漂洗乾淨。用漂白劑處理任何殘留痕跡。

**墨水：**根據墨水的類型，先用丙酮溶液 (\*) 潤濕織物，然後用醋酸潤濕；用漂白劑處理白色織物上的任何殘留痕跡，然後徹底漂洗。

**焦油污漬：**先用去污劑、甲基化酒精或輕質汽油處理，然後用膏狀洗滌劑揉搓。

(\*) 切勿將丙酮溶液用於人造絲織物。

專為前置式洗衣機設計的低泡洗滌劑標有「前置式」、「高效」、「HE」，例如前置式冷動力或「Matic」。

**請勿使用錯誤類型的洗滌劑，例如在前置式洗衣乾衣機中使用上置式、手洗洗滌劑或皂基產品。這會導致泡沫過多、循環時間延長、轉速低、過水效果差和電機過載等問題。**

## 洗滌劑用量

洗滌劑的選擇和正確用量不僅會影響您的洗滌效果，還有助於避免浪費和保護環境。雖然洗滌劑可被生物降解，但裡面含有大量會破壞自然界微妙平衡的物質。

洗滌劑的選擇與數量將取決於：

- 布料類型（纖柔衣物、毛織品、棉布等）；
- 衣物的顏色；
- 衣物量；
- 污垢程度；
- 洗滌溫度；以及用水硬度。

水硬度按所謂的「硬度」等級分類。

可以從相關供水公司或當地政府部門獲得有關您所在地區水硬度的資訊。

您可能需要嘗試按照製造商說明使用洗滌劑用量，然後將洗滌結果與下方清單進行比較，並相應地調整您未來洗滌時的洗滌劑用量。

## 8.6 洗滌劑類型與洗滌劑用量

本洗衣乾衣機需要使用低泡洗滌劑，以防過度起泡、洗衣效果不佳以及傷害機器。



**洗滌劑不足可能導致：**

- 洗滌物變灰，
- 殘留有油污。

**洗滌劑過多可能導致：**

- 過度起泡，
- 洗滌效果欠佳，
- 過水不充分。

**在以下情況下，請減少洗滌劑用量：**

- 洗滌少量衣物，
- 衣物只是輕微髒污，
- 洗滌時產生大量泡沫。

## 9. 乾衣提示

### 9.1 準備乾衣循環

作為乾衣機，本設備基於冷凝原理運作。因此，即使在乾衣循環期間，也必須開啟水龍頭，排水管必須接入水槽或接入排水喉管。

**注意！**

啟動乾衣程式之前。衣物量不得超過本機的最大乾衣容量。以便為取得良好效果。  
(參閱第 11 頁)

- 此外，含捲髮劑或發膠、指甲油溶劑或類似溶液殘留物的布料不得放入機器進行烘乾，以免形成有害蒸汽。

洗滌劑與任何添加劑必須放入合適的分液抽屜格內，然後再啟動洗衣程式。



若使用液體洗滌劑，必須選擇無預洗程式。

### 9.2 不適合烘乾的衣物

- 極為纖柔的物品，例如合成窗簾、毛織品與絲綢、含金屬嵌件的服裝、尼龍絲襪、厚夾克等肥大的服裝、床笠、棉被、睡袋與羽絨被不得放入機器進行烘乾。
- 避免將深色衣物與毛巾等淺色絨毛物品一同烘乾，否則可能會吸附絨毛。
- 本設備結束乾衣時，取出衣物。
- 為了在乾衣結束時避免靜電，請在洗滌衣物時使用滾筒乾衣機專用的織物柔順劑或織物調理劑。
- 墊有泡沫橡膠或與泡沫橡膠類似材料的服裝不得放入機器進行烘乾；這些材料具有火災隱患。


### 9.3 衣物標籤

乾衣時，遵循製造商標籤上的指示：

 = 可滾筒烘乾

 = 高溫乾衣


 = 低溫乾衣

 = 不可滾筒烘乾。

### 9.4 乾衣循環持續時間

乾衣時間可能因以下情況而異：

- 最終脫水速度；
- 所需的乾燥度（特別乾燥、櫥櫃級乾燥或熨斗級乾燥）；
- 衣物類型；
- 衣物重量。

定時烘乾的平均烘乾時間在「烘乾時間」 選項中顯示（參考第 56 頁）。此功能將幫助您根據不同的布料選擇更合適的方式烘乾衣物。



## 9.5 額外乾衣

若在乾衣程式結束時衣物仍然潮濕，請再次選擇短時乾衣循環。

 **警告！**

請勿過度烘乾衣物，以免布料起皺或服裝縮水。

## 10. 國際通用洗衣代碼符號

 衣物洗滌標籤上的該等符號旨在幫助您選擇最佳的衣物護理方式。

 <b>強力洗滌</b>	 最高 洗滌溫度 95 °C	 最高 洗滌溫度 60 °C	 最高 洗滌溫度 40 °C	 最高 洗滌溫度 30 °C	 手洗	 不可洗滌
 <b>輕柔洗滌</b>			 			
 <b>漂白</b>	 冷水漂白			 不可漂白		
 <b>熨燙</b>	 高溫熨燙最高 200 °C	 中溫熨燙最高 150 °C	 低溫熨燙最高 110 °C	 不可熨燙		
 <b>乾洗</b>	 可用所有 溶劑乾洗	 可用全氯乙烯、 汽油、純酒精、 R 111 和 R 113 乾洗		 可用汽油、 純酒精和 R 113 乾洗	 不可乾洗	
 <b>烘乾</b>	 平鋪乾燥	 晾衣繩乾燥	 掛衣架乾燥	 高溫  低溫 滾筒烘乾	 不可滾筒烘乾	

## 11. 護理與清潔



**警告！**  
在進行任何清潔或維護工作之前，必須先斷開洗衣機的電源。

### 11.1 外部清潔

只能用肥皂和溫水清潔洗衣機。完全擦乾所有表面。



**小心！**  
請勿使用酒精、溶劑或化學製品。

### 11.2 除垢

日常用水中通常含有石灰。最好定期在洗衣機中使用水軟化粉。

此項作業應與任何衣物洗滌分開進行，並根據軟化粉製造商的說明使用。

這將有助於防止形成水垢。

### 11.3 每次洗滌之後

將機門敞開一段時間。這有助於防止洗衣機內部滋生黴菌和異味。

洗衣後敞開機門也有助於保護機門密封條。

### 11.4 使用「桶清潔」(Tub Clean) 程式進行維護清洗

使用低溫洗滌可能會在滾筒內積聚殘留物。

我們建議使用「桶清潔」程式定期清潔滾筒以去除任何殘留物。

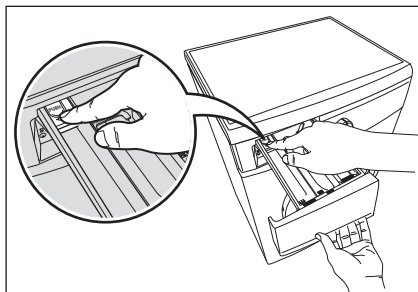
### 要運行維護清洗：

- 應清空滾筒內的衣物。
- 選擇「桶清潔」程式。
- 輕按「開始/暫停」啟動程式。

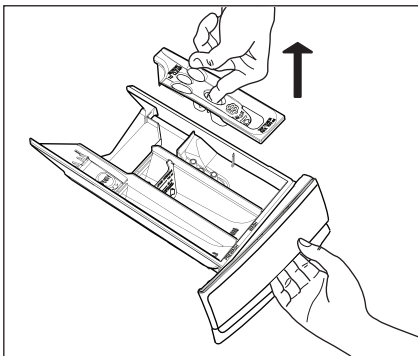
### 11.5 清潔分配器抽屜

洗衣粉和洗滌添加劑分配器抽屜應定期清潔。

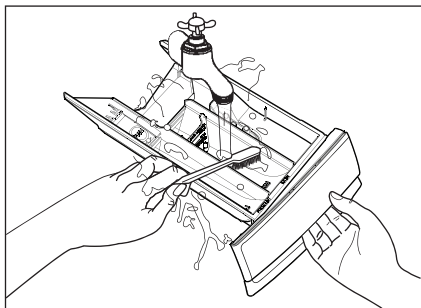
向下按壓卡扣並向外拉出，將抽屜取下。



為方便清潔，應拆下洗滌添加劑注入槽的頂部。

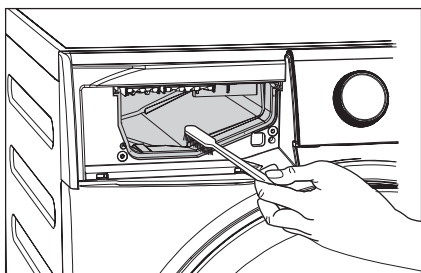


在水喉下沖洗，以去除任何積聚的粉末。



## 11.6 清潔抽屜凹槽

拆下抽屜後，用小刷子清潔凹槽，確保凹槽上部和下部的所有洗衣粉殘留物均已清除。重新放回抽屜，滾筒內不放任何衣物，空機運行過水程式。



## 11.7 清潔泵機

**i** 定期檢查排水泵，確保泵機清潔。

在以下情況下，需清潔排水泵：

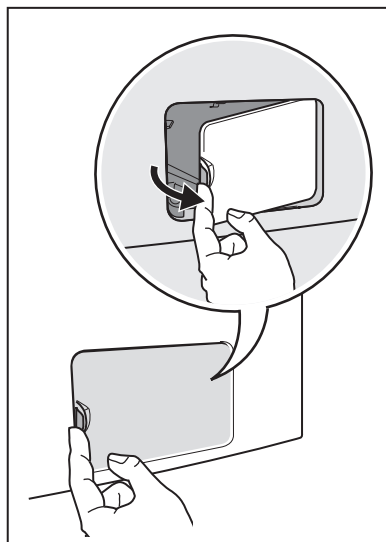
- 洗衣機不排水。
- 滾筒不轉動。
- 由於排水泵阻塞，洗衣機發出異常噪音。
- 由於排水問題，顯示螢幕顯示報警代碼。

### ! 警告！

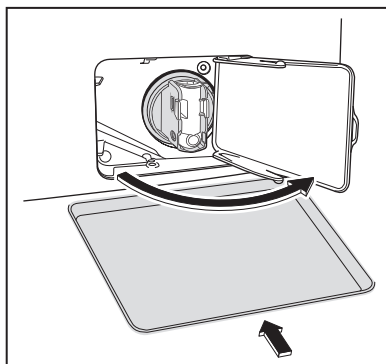
1. 從電源插座拔下電源插頭。
2. 請勿在洗衣機運轉時拆下過濾器。如果洗衣機中的水是熱的，請勿清潔排水泵。清潔排水泵之前，必須確保是冷水。

要清潔排水泵：

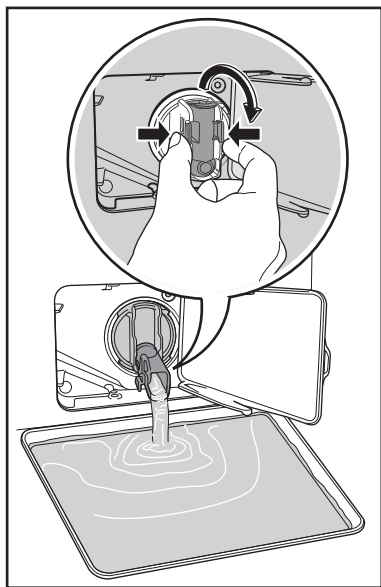
1. 打開排水泵門。



2. 在排水泵凹槽下方放置合適的容器，以收集流出的水。



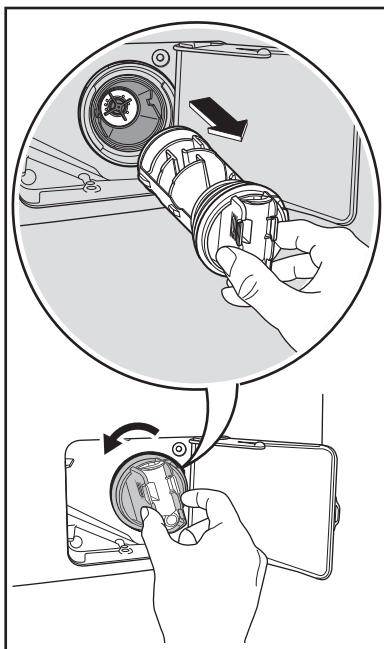
3. 按壓兩個撥桿並向前拉動排水管，讓水流出。



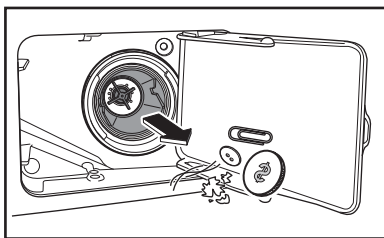
4. 當容器裝滿水時，重新放回排水管，並清空容器。重複執行第 3 步，直到排水泵不再有水流出。



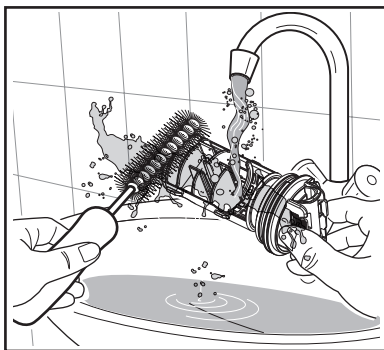
5. 拉回排水管並逆時針轉動過濾器將其拆下。



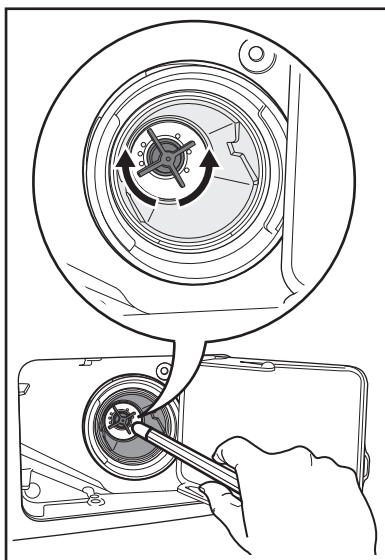
6. 清除幫浦濾網上的絨毛和異物（如有）。



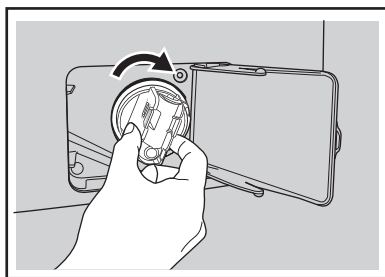
7. 用自來水清洗過濾器。



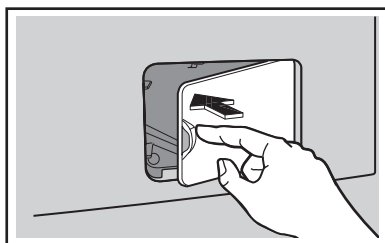
8. 確保泵機葉輪可以轉動。如果泵機葉輪不轉動，請聯絡售後服務中心。



9. 將濾網放回幫浦中。確保正確擰緊過濾器以防止漏水。



10. 關閉排水泵門。

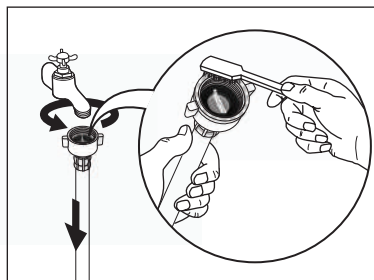


## 11.8 清潔進水口過濾器

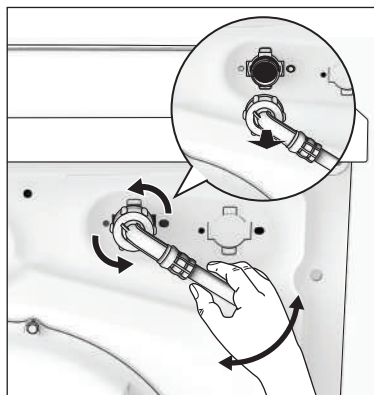
如果水質很硬，或含有微量水垢，可能會阻塞進水過濾器。因此，最好時常進行清潔。

### 清潔進水過濾器：

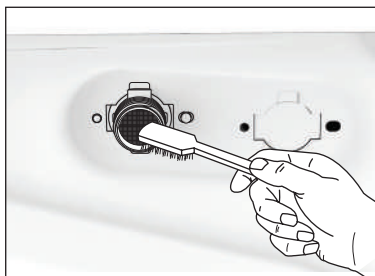
1. 關閉水喉。
2. 從水喉上拆下進水軟管。
3. 用硬毛刷清潔進水軟管中的過濾器。



4. 拆下洗衣機後面的進水軟管。



5. 用硬毛刷或毛巾清潔閥門中的過濾器。



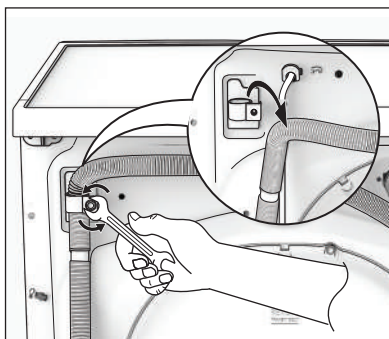
6. 重新裝好進水軟管。確保擰緊連接器以防止漏水。
7. 打開水喉。

## 11.9 預防霜凍

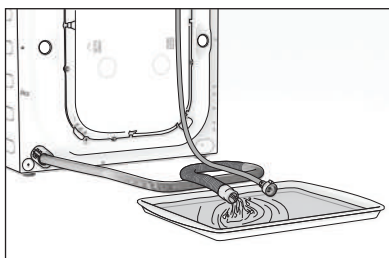
如果洗衣機安裝在可能低於 0°C 的區域，請將進水軟管和排水泵的殘留水排空。

### 緊急排水

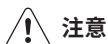
1. 從電源插座拔下電源插頭。  
關閉水喉。
2. 拆下進水軟管。
3. 從後部的管托架上取下排水軟管，然後從水槽或水龍頭上摘下。



4. 將排水軟管和進水軟管的末端放在容器內。讓水從軟管中流出。



5. 當不再有水流出時，重新裝好進水軟管和排水軟管。



**注意**

再次使用洗衣機前，確保環境溫度高於 0°C。

## 12. 故障排查

### 12.1 可能出現的故障

某些問題是由於未執行簡單維護或疏忽大意造成，無需工程師即可輕鬆解決。聯絡當地服務中心之前，請先查閱故障排查部分。

問題排除後，按開始/暫停按鈕重新啟動程式。如果完成各項檢查後問題仍然存在，請聯絡您當地的售後服務中心。

 **警告！** 檢查之前，先停用洗衣機。

警報代碼：

<b>E10</b>	洗衣機無法正常進水。
<b>E20</b>	洗衣機不排水。
<b>E40</b>	洗衣機機門打開或未正確關閉。請檢查機門！
<b>E40</b>	主電源不穩定。等待至主電源穩定。
<b>E91</b>	洗衣機的電子元件之間不進行任何通訊。關閉並再次開啟。

故障	可能原因	解決方法
<b>洗衣機無法啟動：</b>	機門沒有關閉。 (錯誤代碼：E40)	關緊機門。
	插頭未正確插入電源插座。	將插頭正確插入電源插座。
	電源插座沒電。	請檢查家用電器設施。
	沒有按開始/暫停觸控按鈕。	輕按開始/暫停觸控按鈕。
	已選擇「預約」。	若衣物需要立即洗滌，則取消「預約」。
<b>洗衣機不進水：</b>	主電源不穩定。(如果顯示螢幕上出現 E40)。	等待至主電源穩定。洗衣機會自動啟動。
	水喉關閉。(錯誤代碼：E10)	打開水喉。
	進水軟管被擠壓或扭結。 (錯誤代碼：E10)	檢查進水軟管連接。
	進水軟管中的過濾器阻塞。 (錯誤代碼：E10)	清潔進水軟管過濾器。
<b>洗衣機進水後隨即排空：</b>	機門沒有正確關閉。 (錯誤代碼：E40)	關緊機門。
	排水軟管末端過低。 (錯誤代碼：E10)	參閱「排水」一節的相關段落。

故障	可能原因	解決方法
洗衣機不排水及/或不脫水：	排水軟管被擠壓或扭結。 (錯誤代碼：E20)	檢查排水軟管的連接。
	排水泵阻塞。(錯誤代碼：E20)	清潔排水過濾器。
	選擇了「免排水」(Rinse Hold) 選項。	輕按「開始/暫停」觸控按鈕以排出水或選擇脫水程式。
地板上有水：	滾筒內的衣物未均勻擺放。	暫停洗衣機，手動重新擺放衣物。
	使用了過多的洗滌劑或不合適的洗滌劑(產生過多泡沫)。	減少洗滌劑用量，使用正確類型的洗滌劑(參閱第 67 頁)。
	檢查進水軟管接頭處是否漏水。由於水會順著軟管流下，因而很難察覺這種情況。可檢查軟管是否潮濕。	檢查進水軟管的連接。
洗滌效果不盡人意：	排水軟管受損。	致電聯絡售後服務中心。
	使用的洗滌劑過少或不合適。	增加洗滌劑用量，或改用其他類型的洗滌劑(參閱第 67 頁)。
	洗滌前未處理頑固污漬。	使用市售產品來處理頑固污漬。
機門無法打開：	未選擇正確溫度。	檢查是否選擇了正確的溫度。
	裝入過量衣物。	減少衣物量。
	程式仍在運行中。	等待循環結束。
洗衣機振動或有噪音：	滾筒內有水。	必須先排水，再打開機門(參閱第 62 頁的「打開機門」)。
	此問題可能是由洗衣機故障造成。	聯絡售後服務中心。如需打開機門，請仔細閱讀「機門緊急打開」(第 79 頁)。
洗衣機振動或有噪音：	運輸螺柱及包裝材料未拆除。	檢查洗衣機是否正確安裝。
	未調節好支腳。	檢查洗衣機是否正確調平。

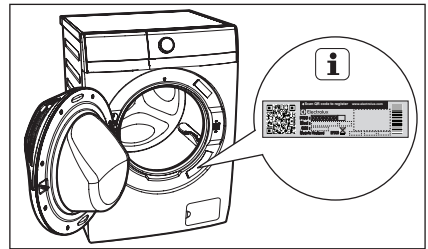


故障	可能原因	解決方法
洗衣機振動或有噪音：	滾筒內的衣物未均勻擺放。	暫停洗衣機，手動重新擺放衣物。
	滾筒內衣物過少。	裝入更多衣物。
	地板不平穩，例如木地板。	參閱「安放」一節中的相關段落。
循環時間超過顯示時間：	洗滌劑過量。	減少洗滌劑用量或改用其他洗滌劑。（參閱第 67 頁「洗滌劑類型與洗滌劑用量」）。
	洗衣機未放平。	在滾筒中手動重新擺放衣物，再次啟動脫水階段。
循環時間少於顯示時間：	洗衣機會根據衣物量計算新的時間。	
脫水功能啟動延遲，或洗衣機不脫水：	由於滾筒內的衣物擺放不均勻，電子失衡檢測裝置斷開。滾筒透過反向旋轉重新擺放衣物。	暫停洗衣機，手動重新擺放衣物。
	這種情況可能在失衡情況消失前多次出現，之後才能恢復正常脫水。如果 10 分鐘後滾筒內的衣物仍未均勻擺放，洗衣機不會脫水。這種情況下，需要手動將衣物重新擺放均勻，再選擇脫水程式。	
洗衣機發出異常噪音：	洗衣機未正確安裝。	確保洗衣機正確調平。參閱「安裝」。
	未拆除運輸螺栓或包裝材料。	確保拆除包裝材料及/或運輸螺栓。參閱「拆除包裝」。
	衣物量可能過少。	向滾筒內添加更多衣物。
滾筒內看不到水：	洗衣乾衣機採用先進技術，非常經濟划算，用水極少又不影響洗衣效能。	

故障	可能原因	解決方法
<b>機器無法乾衣或無法正常乾衣：</b>	未選擇「乾衣時間」或「乾燥度」。	選擇乾衣時間或乾燥度。
	未開啟水龍頭。 (錯誤代碼：E 10)	打開水喉。
	排水濾網堵塞。 (錯誤代碼：E 20)	清潔排水過濾器。
	機器過載。	減少滾筒中的衣物量。
	所選乾衣程式、時間或乾燥度不適用於衣物。	為衣物選擇合適的乾衣程式、時間或乾燥度。
<b>乾衣循環結束時，顯示時間將凍結超過 30 分鐘：</b>	機器正在根據衣物類型與衣物量優化乾衣循環。這將因布料類型而異，因為每種布料的吸水性不同。	這是正常現象，不必擔心，這並不會影響洗滌效果。

**i** 注意

如果無法找出或解決問題，請聯絡售後服務中心。致電聯絡售後服務中心之前，請先記錄洗衣機型號、序號和購買日期：售後服務中心需要這些資訊來幫助您。



## 12.2 機門緊急打開

在電源故障或洗衣機故障的情況下，機門會保持鎖定狀態。電源恢復時，洗滌程式將繼續運行。如果機門在發生故障時仍保持鎖定狀態，則可以使用緊急解鎖功能將其打開。

打開機門之前：

**警告！**

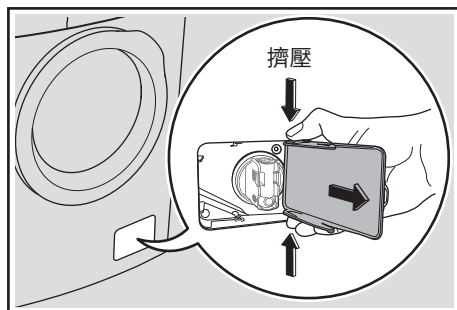
確保水溫和衣物不熱。如有必要，等涼了再開門。

確保滾筒內的水位不會太高。如有必要，執行緊急排水（參見第 74 頁）。

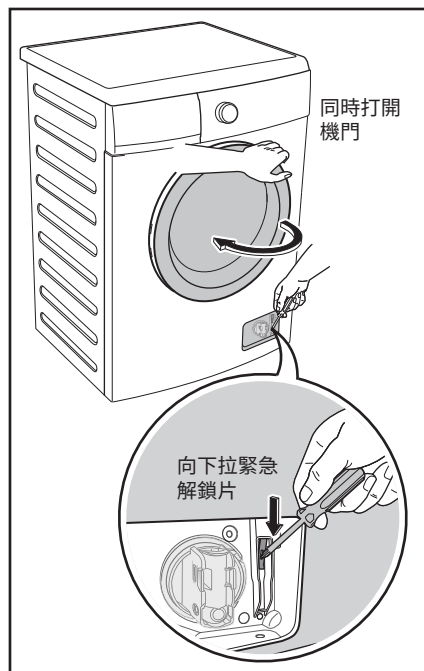
確保滾筒未在旋轉。如有必要，請等到滾筒停止旋轉。

按如下步驟打開機門：

1. 將程式選擇器撥盤轉至「關」以關閉洗衣機。從電源插座拔下電源插頭。
2. 卸下濾網擋門，如下圖所示。



3. 向下拉緊急解鎖片（紅色片），拉動機門手柄以打開機門。
4. 取出衣物。
5. 重新裝上濾網擋門。



## 13. 技術資料

尺寸 (高/闊/深)	850 X 600 X 568 mm		
電源 (電壓/頻率)	220-240 V~ / 50 Hz		
總吸收功率	洗衣：2000 W / 烘乾：1100 W		
供水壓力 (最大/最小)	0.8 MPa / 0.05 MPa		
最大烘衣容量	程式	洗衣	烘乾
	棉質	最大 <sup>1)</sup>	最大 <sup>1)</sup>
	合成	4 kg	3 kg
	纖柔	4 kg	–
	床單	3 kg	–
	節能洗	最大 <sup>1)</sup>	最大 <sup>1)</sup>
	滾筒清潔	–	–
	脫水	最大 <sup>1)</sup>	最大 <sup>1)</sup>
	過水 + 脫水	最大 <sup>1)</sup>	最大 <sup>1)</sup>
	羊毛	1.5 kg	1 kg
	15 分鐘快洗	1.5 kg	–
	滿洗 60	最大 <sup>1)</sup>	4 kg
洗衣乾衣 60'	1 kg	1 kg	
轉速 (最大/最小)	1200 rpm / 400 rpm		

1) 最大容量取決於洗衣乾衣機的型號 (參閱控制面板上的定義)。

## 14. 安裝

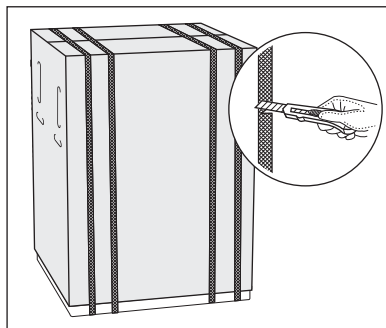
### 14.1 拆除包裝

**!** 小心!

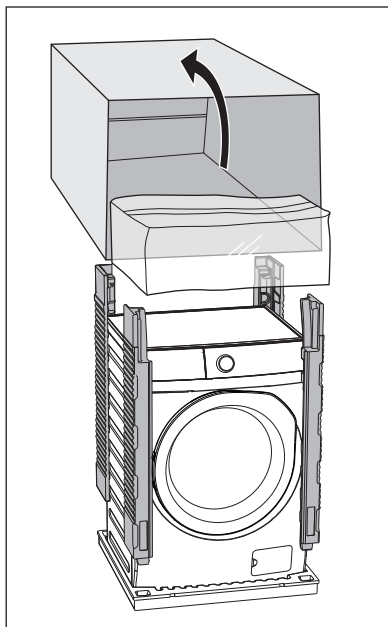
使用洗衣機前必須首先拆除所有運輸螺栓和包裝材料。

建議保留所有搬運裝置，以備再次需要搬運洗衣機時使用。

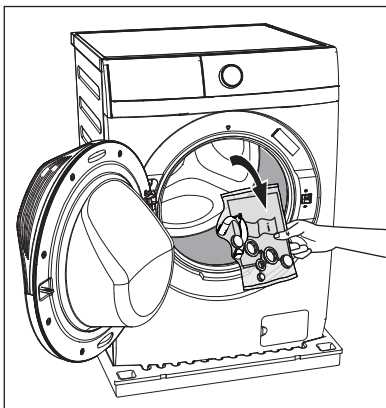
1. 佩戴手套。如圖所示，剪下並取下四條剪掉的綁帶。



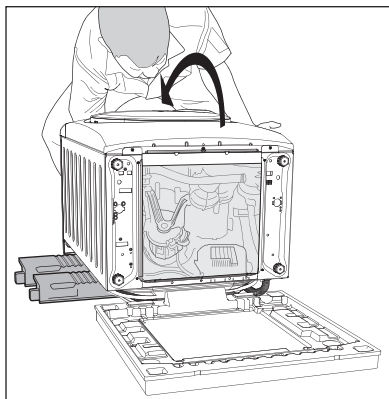
2. 取出紙箱。取下聚苯乙烯泡沫包裝材料。



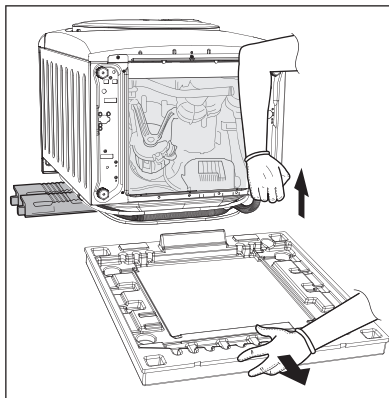
3. 打開機門。取出門封處的聚苯乙烯泡沫塊，以及滾筒內的所有物品。



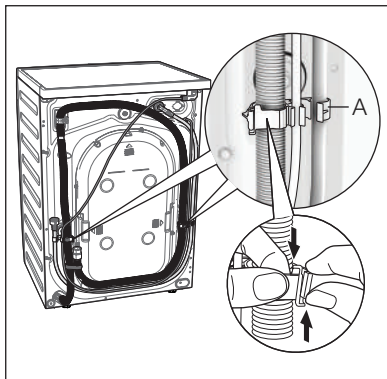
4. 將其中一塊聚苯乙烯泡沫包裝放在洗衣機後面的地板上。小心地放下洗衣機，背面朝上。確保不要損壞軟管。



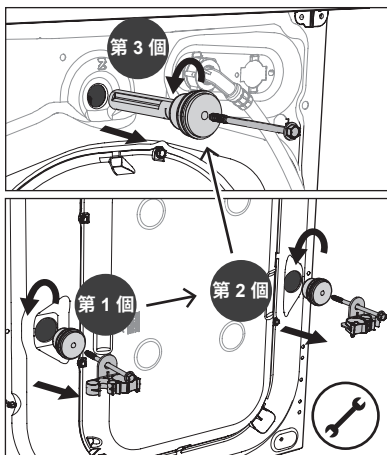
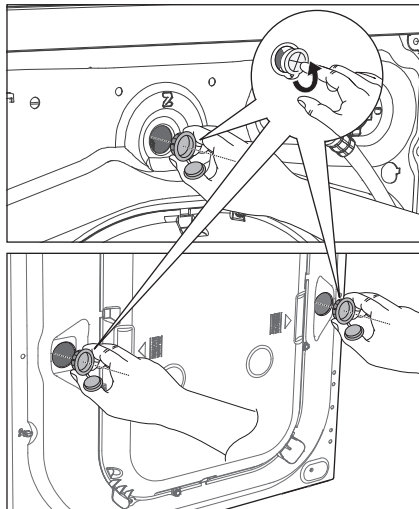
5. 拆下聚苯乙烯泡沫底座。



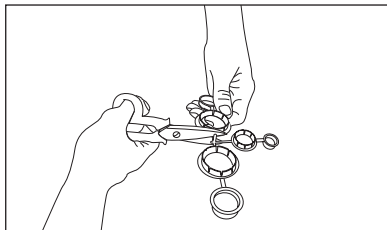
6. 垂直向上拉起洗衣機。
7. 從洗衣機後部的軟管支架 (A) 上取下電源線以及排水軟管和進水軟管。



8. 拆下三個運輸螺栓。
9. 拉出塑膠墊片。



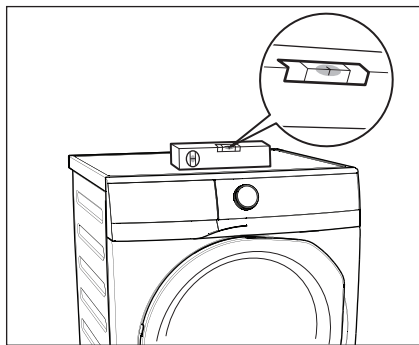
10. 將塑膠封蓋放入孔中 (X3)。您可以在使用手冊袋中找到這些塑膠封蓋。



## 14.2 定位

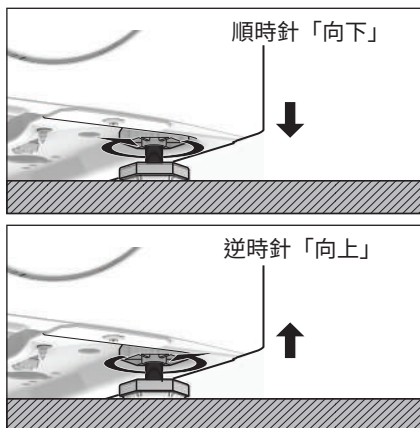
為了保證洗衣乾衣機正常運作，務必將洗衣機放置在穩固平整的地面上。不得將洗衣機安裝在可上鎖門、推拉門後面，或與帶鉸鏈的門相對而立，以免限制洗衣乾衣機門的打開空間。

使用水平儀檢查洗衣乾衣機頂部和側面是否水平。

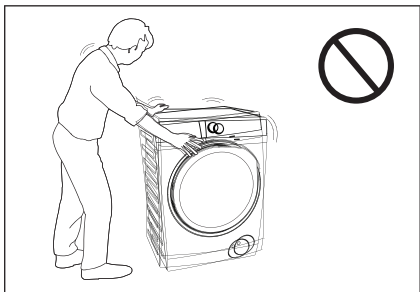


如果沒有水平儀，請使用門框、櫥櫃或長凳的邊緣作為參照，檢查洗衣乾衣機是否水平。

鬆開或擰緊支腳進行調平。正確調平洗衣機可防止洗衣機在運轉時產生振動、噪音和移位。



洗衣乾衣機處於水平狀態後，嘗試在各個頂角搖晃。如果確實晃動，請再次調節支腳，直到平衡且不再晃動。

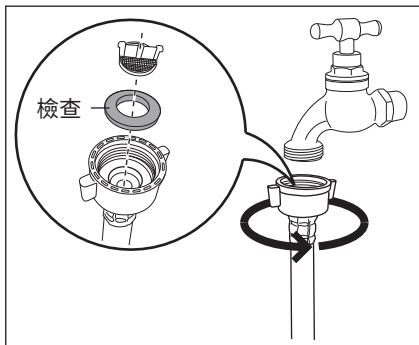


切勿在洗衣機下方加墊紙板、木材或類似材料來找補地板上的任何不平整。在平整堅硬的地板上安裝洗衣機。確保地墊、地毯等物品不會阻礙洗衣機周圍的空氣流通。

檢查確保洗衣機未接觸牆壁或櫥櫃。

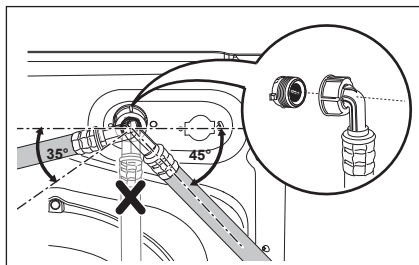
## 14.3 進水

將進水軟管連接到帶 3/4" BSP 螺紋的水喉。使用洗衣乾衣機隨附的軟管。切勿使用舊軟管。



進水軟管不得拉長。如果長度不夠，而您不想移動水喉位置，則必須購買專為此類用途設計的全新加長軟管。

鬆開環形螺母，使軟管向左或向右傾斜（具體取決於水喉的位置）。切勿向下放置進水軟管。放入進水軟管後，務必再次擰緊環形螺母，以防漏水。

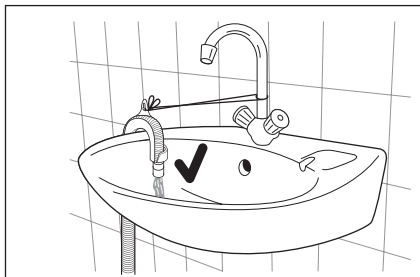
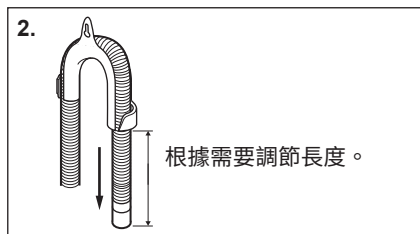
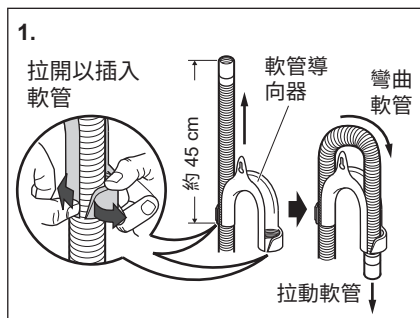


## 14.4 排水

排水軟管的末端可以透過三種方式放置：

- 使用洗衣機附帶的塑膠軟管導向器吊掛在洗手池邊緣上方。

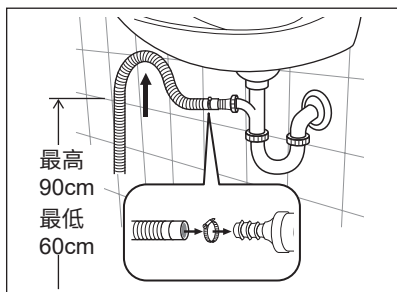
## 安裝軟管導向器



採用這種方式時，確保在洗衣機排水過程中出水端不會脫開。可用繩子將排水軟管綁到水喉上或固定到牆上，來做到這一點。

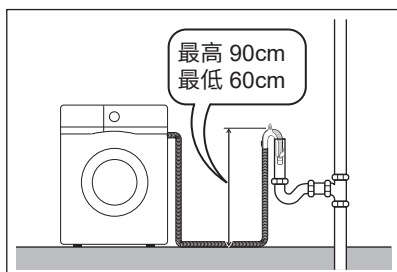
## ● 連接到洗手池內的排水管分支。

該分支必須位於存水彎上方，使排水軟管的彎曲部分至少高出地面 60 cm。



將排水管推入插口並使用卡箍固定，確保排水管內形成回路，防止垃圾從水槽進入設備。

## ● 直接與排水管連接，高度為 60 cm 至 90 cm 之間。



排水軟管的出水端必須始終通風，即排水管的內徑必須大於排水軟管的外徑。

排水軟管不得扭曲或打結。將排水軟管沿地面放置，只有靠近排水口的部分必須抬高。

為了保持洗衣機的正常運行，排水軟管必須卡在洗衣機背面頂部的相應支架上。



## 14.5 電氣連接

本洗衣機使用 220-240 V 單相 50 Hz 電源。

「使用不正確的電源可能會使保固失效。」

請檢查並確保您的家庭用電設施可以承受需要的最大負載（參考技術資料），同時要考慮正在使用的任何其他電器。



**小心！**

將洗衣機連接到接地插座。



因未能遵守上述安全預防措施而造成的損壞或傷害，製造商概不承擔任何責任。



洗衣機電源線的更換應由本公司的售後服務中心進行。

安裝洗衣機時，確保能夠輕鬆接上電源線。

## 15. 環境注意事項

### 15.1 包裝材料



帶  標誌的材料是可回收材料。

>PE<=聚乙烯


>PS<=聚苯乙烯

>PP<=聚丙烯

這意味著此類材料可妥善棄置到適當的回收容器，以備回收利用。

### 15.2 舊洗衣機

請聯絡授權的棄置點處理您的舊洗衣機。  
為保持家園整潔貢獻力量！

產品或其包裝材料中的  符號表示本產品不可作為家庭垃圾處理。

應將其運送至適當的回收點，確保妥善回收電氣電子設備。確保正確棄置本產品，幫助避免因本產品廢棄物處理不當而導致對環境和人類健康造成潛在有害影響。

有關回收本產品的更多詳情，請聯絡您當地的市政機構、您的家庭垃圾處理服務機構或您購買本產品的商店。

### 15.3 生態提示

為節約用水用電，並協助保護環境，建議您遵守以下貼士：

- 為節省洗滌劑、用水和時間，髒污程度一般的衣物可以省略預洗程式（也有助於保護環境）。
- 洗衣機在滿載時洗滌更經濟節能。
- 進行充分的預處理，可以去除污漬和輕微的髒污；之後可以在較低溫度下洗滌衣物。
- 根據水質硬度、髒污程度和待洗衣物量確定洗滌劑用量。

NOTE / 筆記

NOTE / 筆記

www.electrolux.com



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